



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 792059



Oct. 26th

# Overview of the Global PV Market

(14:30-16:30)

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GLOBAL OPTIMIZATION OF  
INTEGRATED **PHOTOVOLTAIC** SYSTEM  
FOR LOW ELECTRICITY COST

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# Overview of the Global PV Market

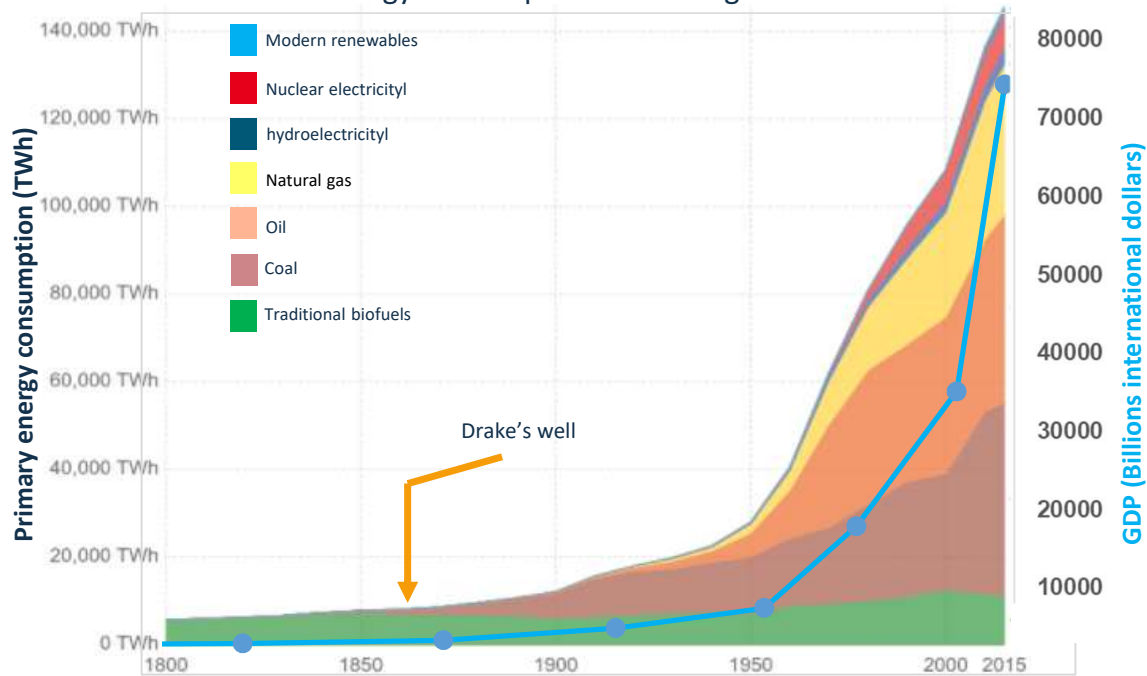


1. Climate Mitigation Scenarios  
Outlook of PV capacity at the horizon 2040
2. Global PV Market  
PV electricity cost analysis  
Overview of the industrial upstream sector
3. Technology landscape  
From cells and modules to system
4. Positioning GOPV developments



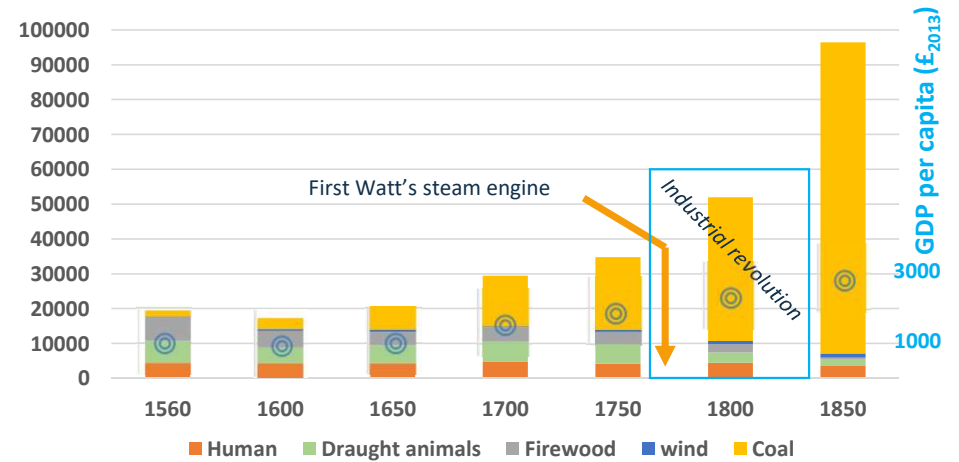
# A brief history of energy consumption and GDP

World energy consumption and GDP growth



Source: Václav Smil (2017), Energy Transitions: Global and National Perspectives. OurWorldInData.org/energy-production-and-changing-energy-sources/ • CC BY-SA

Energy consumption per capita (MJ) and GDP per capita in UK



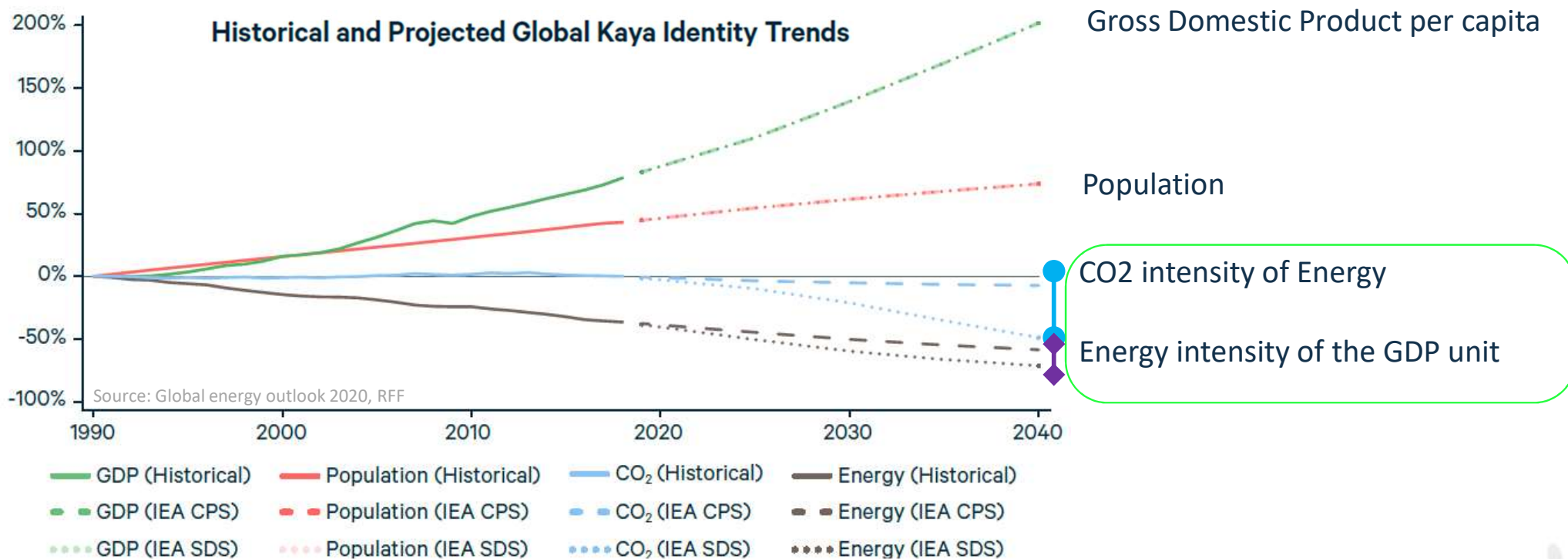
sources: Energy consumption : Wrigley (2010); (data refers to England and Wales)  
 GDP: Broadberry, Campbell, Klein, Overton and Van Leeuwen (2015) via Bank of England;  
 (data refers to England until 1700 and UK from then onwards)

- GDP growth and energy consumption are intimately linked
- Abundant and cheap energy is the engine of GDP growth

**How to maintain GDP growth while preserving the planet?**



# GHG emission driving factors: the Kaya decomposition

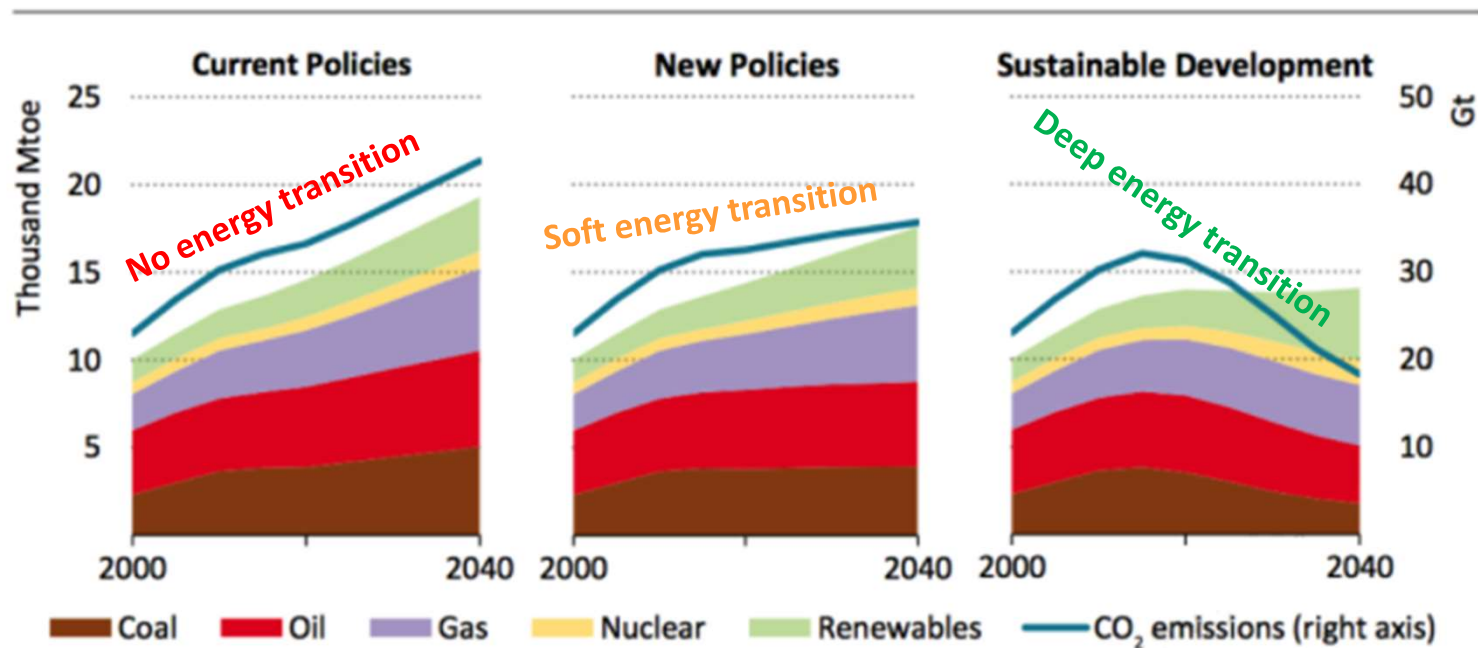


$$\text{Pop} \times \frac{\text{GDP}}{\text{Pop}} \times \frac{\text{Energy}}{\text{GDP}} \times \frac{\text{CO}_2}{\text{Energy}} = \text{Anthropogenic CO}_2 \text{ emission}$$



## The Energy transition: Three main scenarios

**Figure 2.9** ▶ World primary energy demand by fuel and energy-related CO<sub>2</sub> emissions by scenario

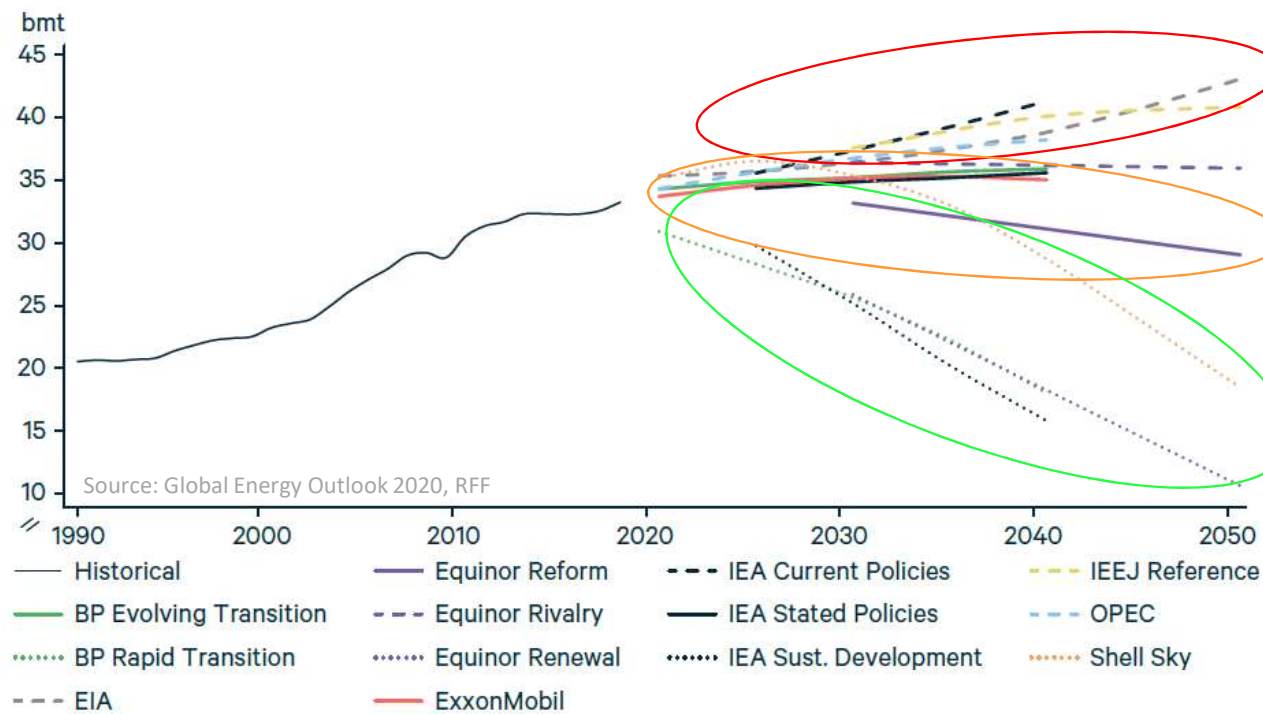


Global energy use by fuel (in billion tonnes oil equivalent) and CO<sub>2</sub> emissions (in gigatons) from 2000 through 2040 for each of the three scenarios. Figure 2.9 from the IEA's 2017 [World Energy Outlook](#).



# Overview of popular models of energy outlook

Figure 2. Global Net Carbon Dioxide Emissions



No-change ~~C~~

Evolving Stated policies Reform

Rapid transition Sustainable development Renewal

Soft transition

Deep transition



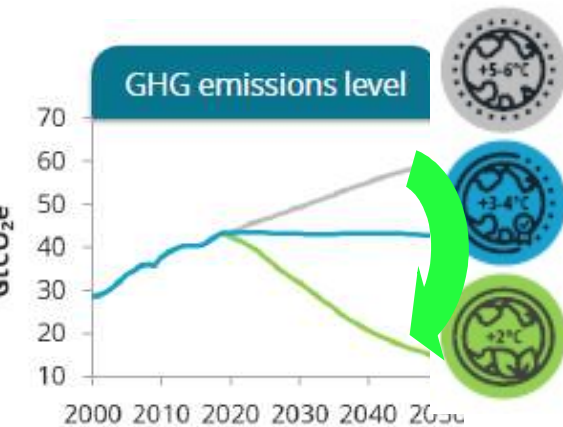
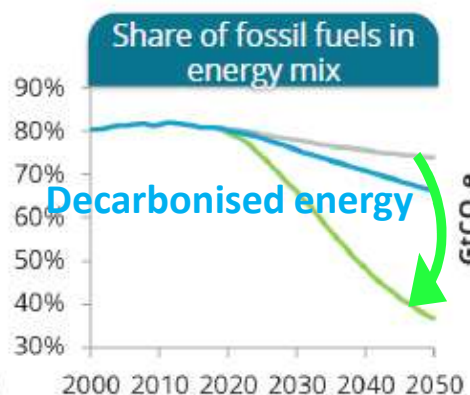
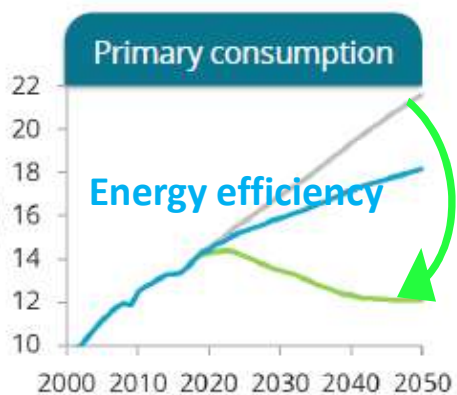
## The Two Pillars of the Energy Transition

Kaya Model



CO2 intensity of Energy

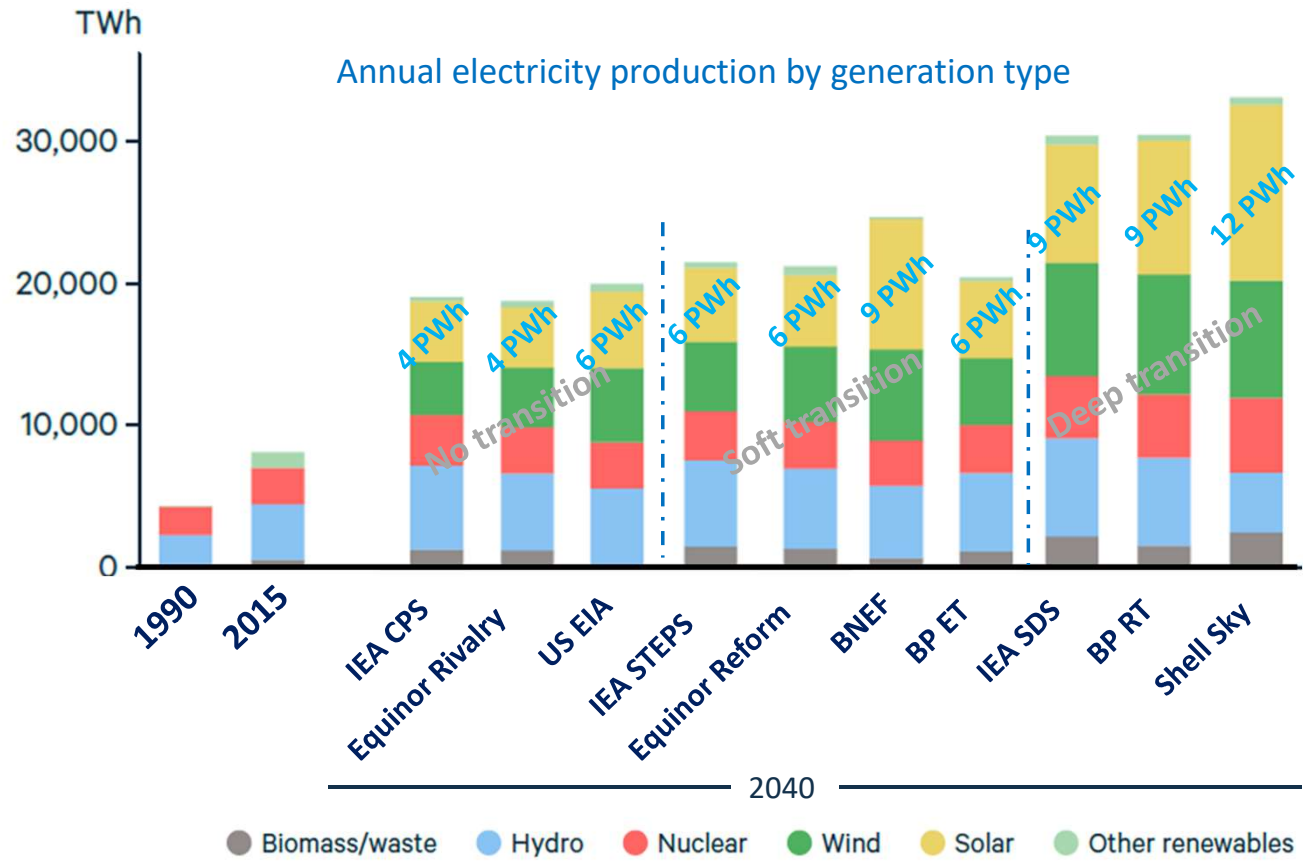
Energy intensity of the GDP unit



**Energy Efficiency AND Renewables**



# Outlook of Electricity generation



All scenarios agree on :

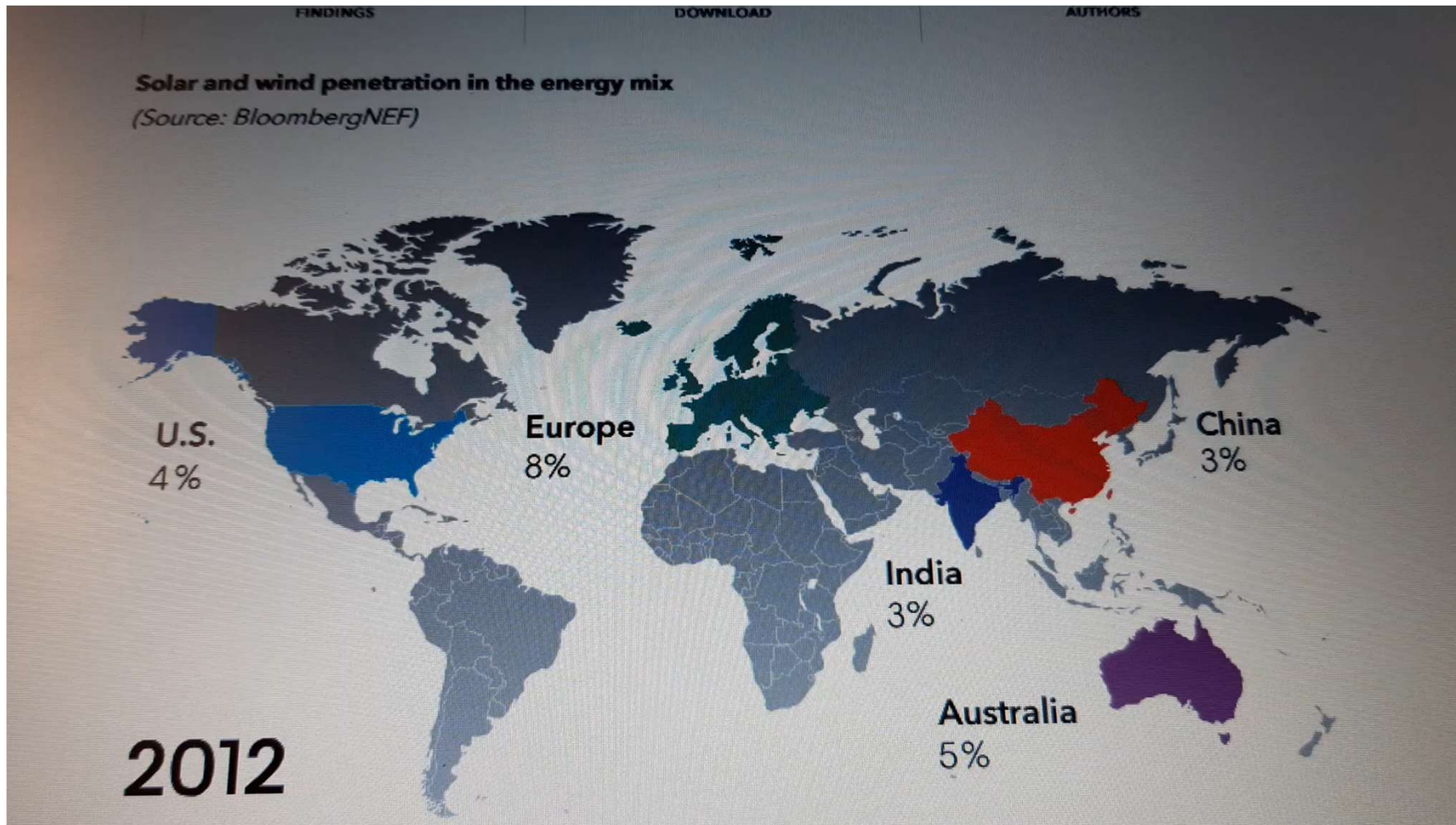
- a large electrification of uses
- a large increase of PV in electricity production

**6 – 9 PWh/yr of solar electricity in 2040 (vs 720 TWh in 2019)**





## Deployment of Renewables : Solar and Wind





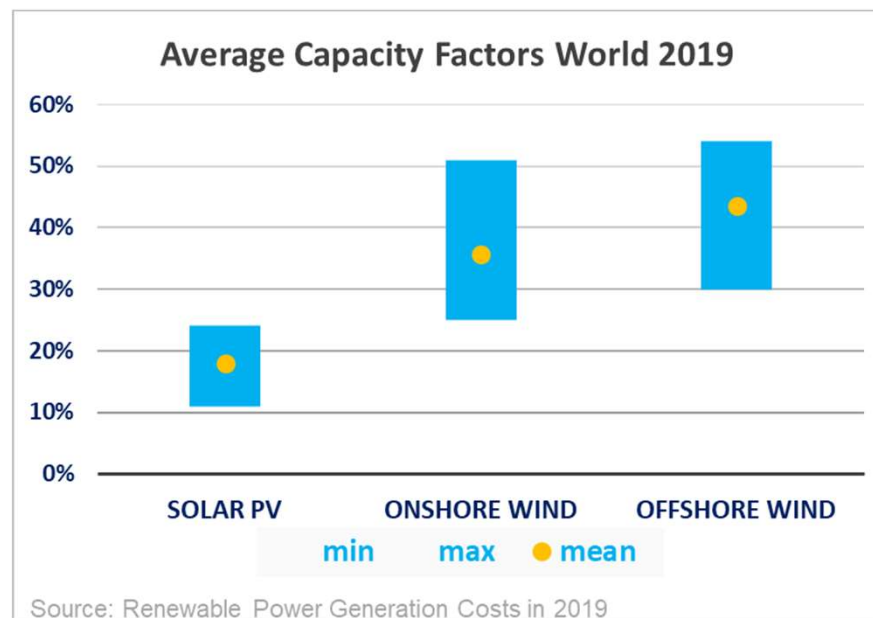
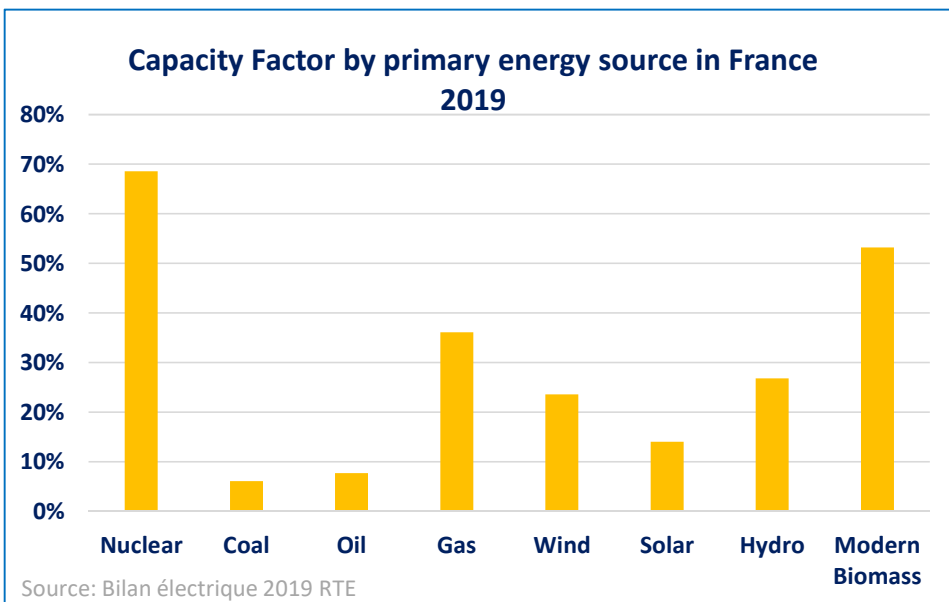
# Power Generation and Installed Capacity

## Capacity Factor

$$CF = \frac{\text{Annual Producible (MWh)}}{\text{Installed Capacity (MW)} \times 365 \times 24}$$

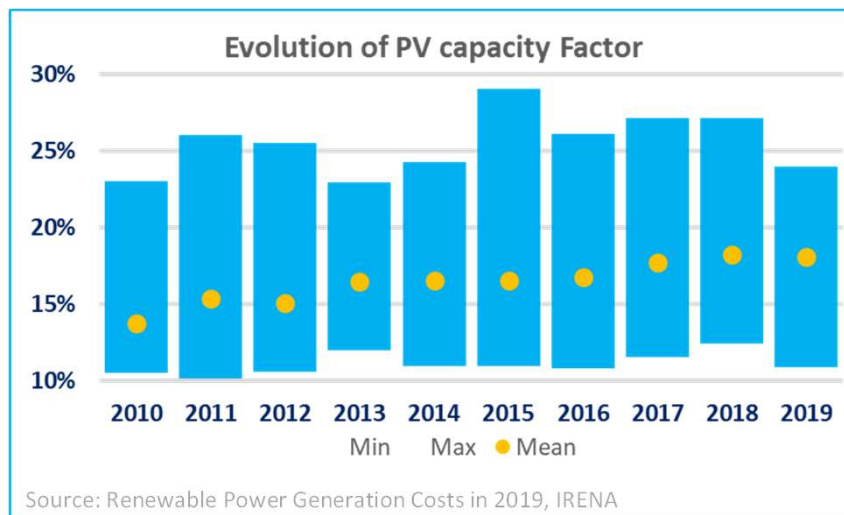
Depends on:

- Localisation (resource, weather)
- type of use (base or make-up)





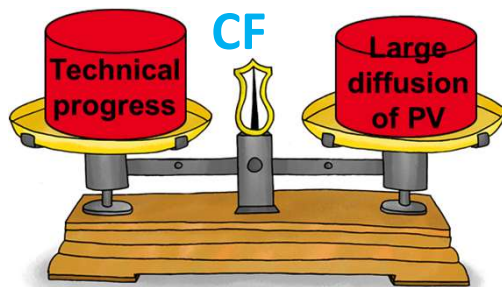
## Evolution of PV Capacity Factor



More PV in sunnier areas  
Technical progress on PV components  
Improved energy availability of PV plants

Installations in less favourable areas  
(Large diffusion of PV around the world)

2020  
-  
2040



Capacity Factor  $\approx$  18-20%

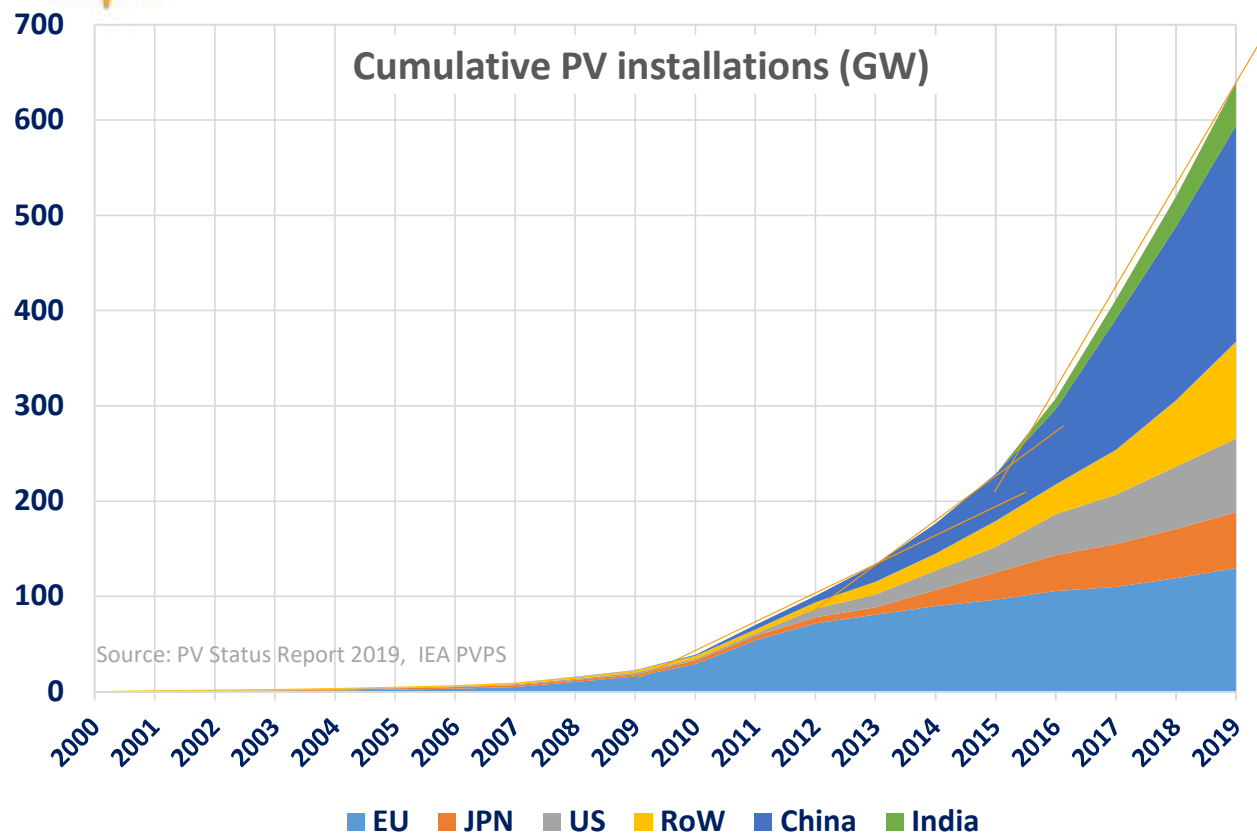
**5-6 TW of PV to produce 9 PWh/yr**  
**7-8 TW of PV to produce 12 PWh/yr**



# GLOBAL PV MARKET



## A Recent History but Fast Growing PV Market

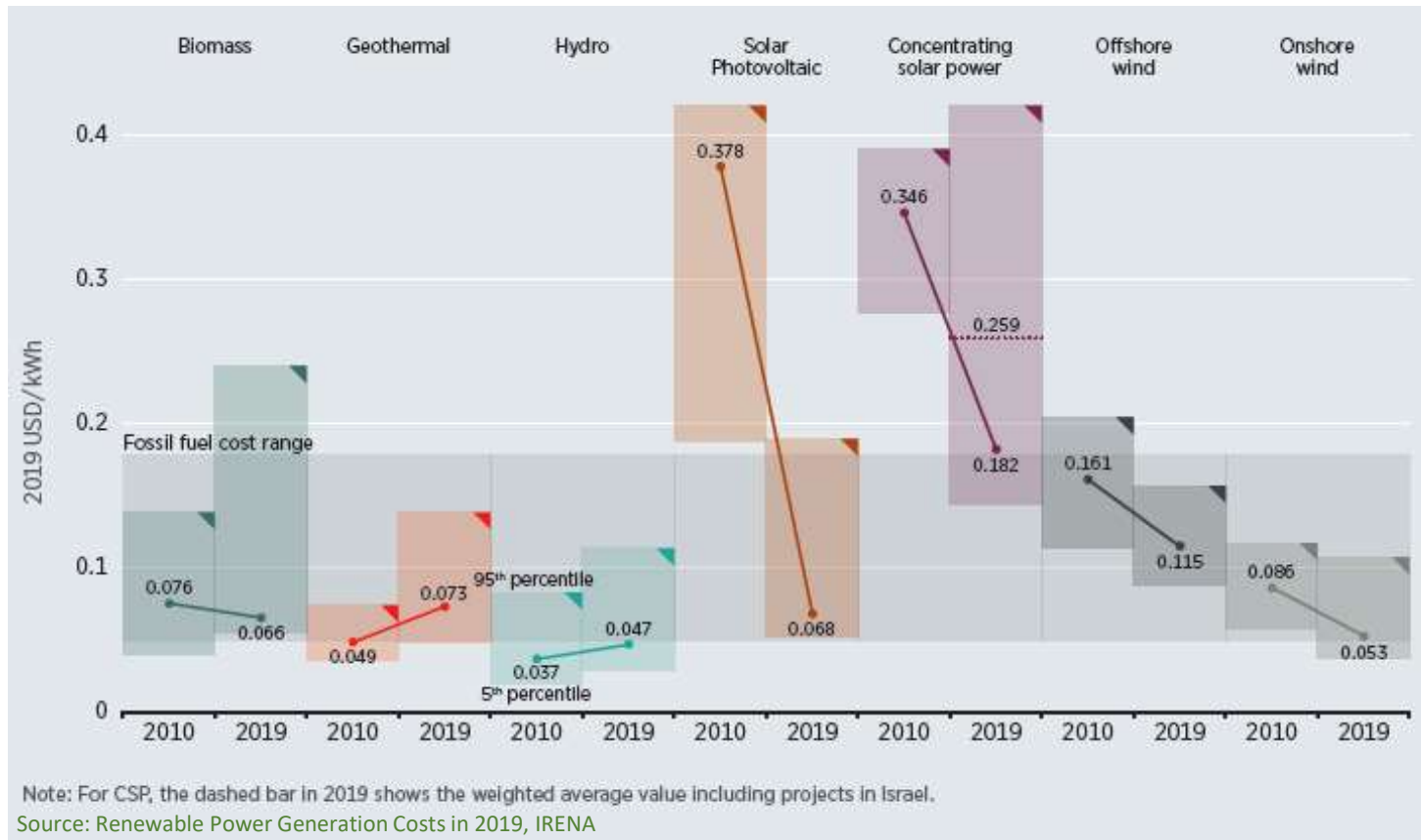


- 600 GW of PV installed in 2019
- Accelerated growth since 2013  
China took the lead in annual growth
- In 2016, India and RoW joined



# PV is a cost competitive technology

## LCOE of Utility-Scale Renewable Energy Sources 2010 and 2019

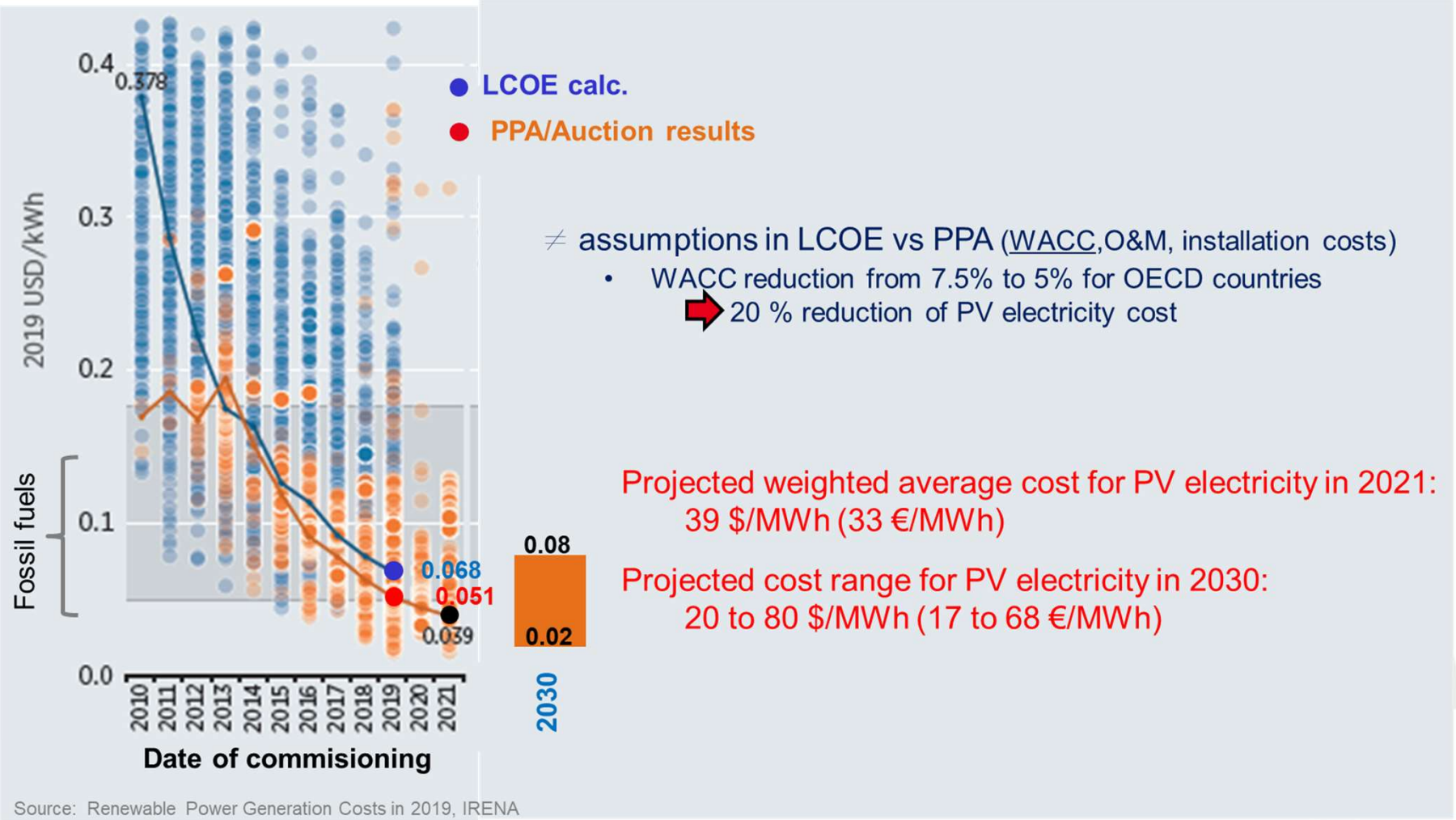


$$LCOE = \frac{\text{Total cost for the whole PV plantlifetime}}{\text{Total energy production for the whole PV plantlifetime}}$$

**PV electricity cost decreased by >80% from 2010**

**PV is at the lower range of fossil fuel electricity generation, below 60 €/MWh (calculated with a WACC of 7,5%)**

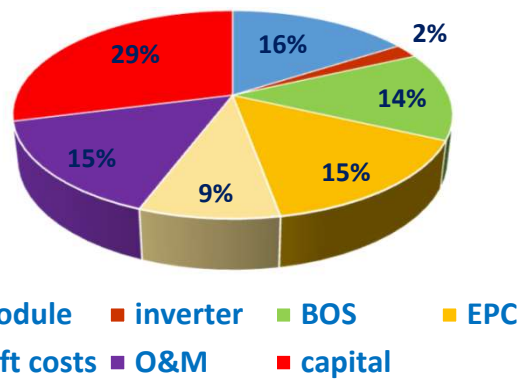
# Recent PV Cost Evolution and Short Term Outlook





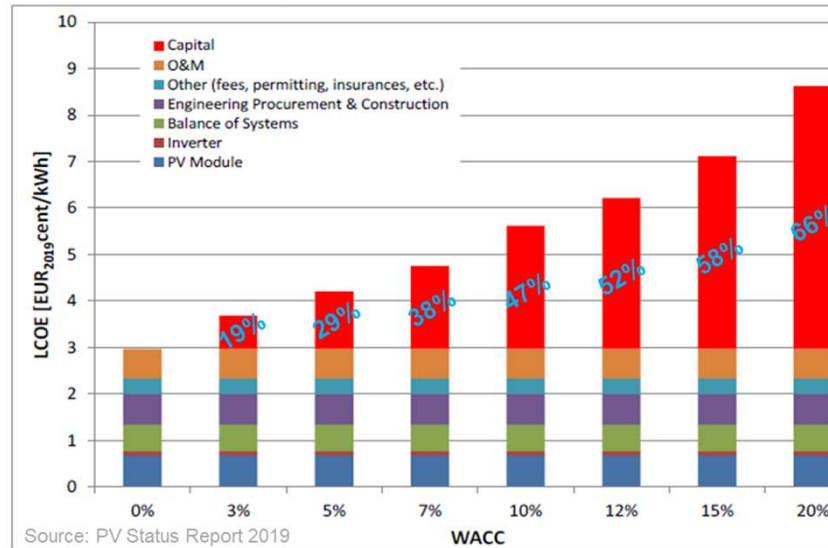
# PV Electricity Cost Breakdown

**Utility scale PV - LCOE Breakdown**  
(calc for a WACC = 5%)



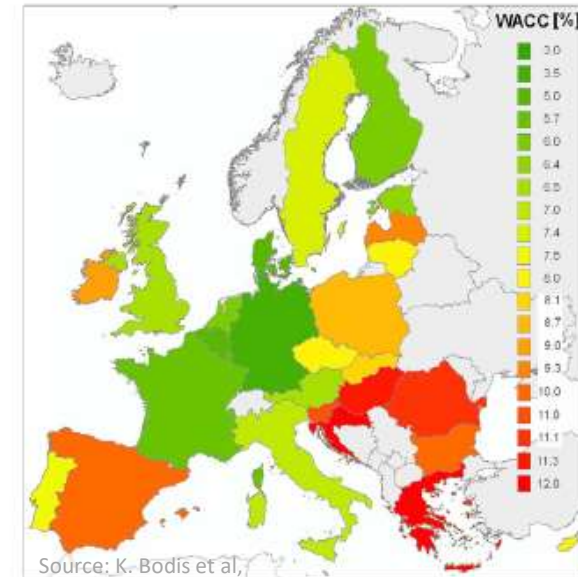
Source: PV Status Report 2019

**Figure 11: Influence of WACC on LCOE**



Source: PV Status Report 2019

(a) weighted average cost of capital (WACC)



Source: K. Bodis et al, Renew. Sust. Energy Rev., 114 (2019) 109309

**System cost accounts for 56% of LCOE**

**Large impact of Financing of utility scale projects on LCOE**

**Inceasing development of PV and maturity**



**Decreasing WACC**

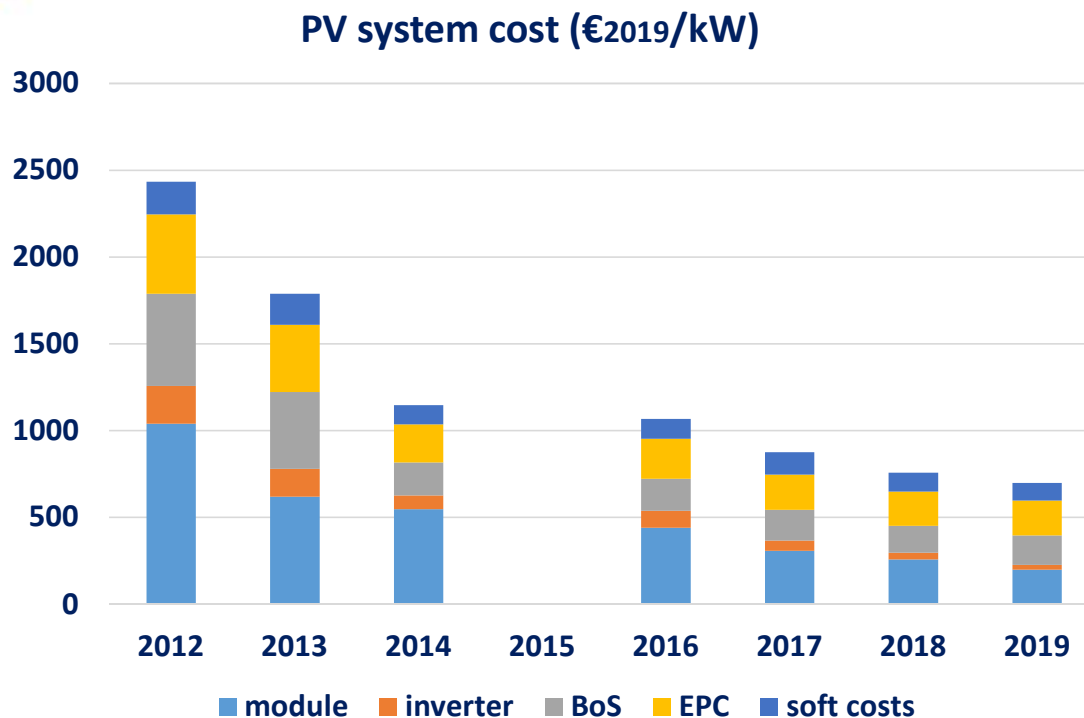
≈5% for OECD countries in 2020

- Inflation rate
- Profitability assessment
- Risk assessment (technical, geo-political, ..)





## Evolution of PV System cost



Source: PV Status Reports 2012-2019

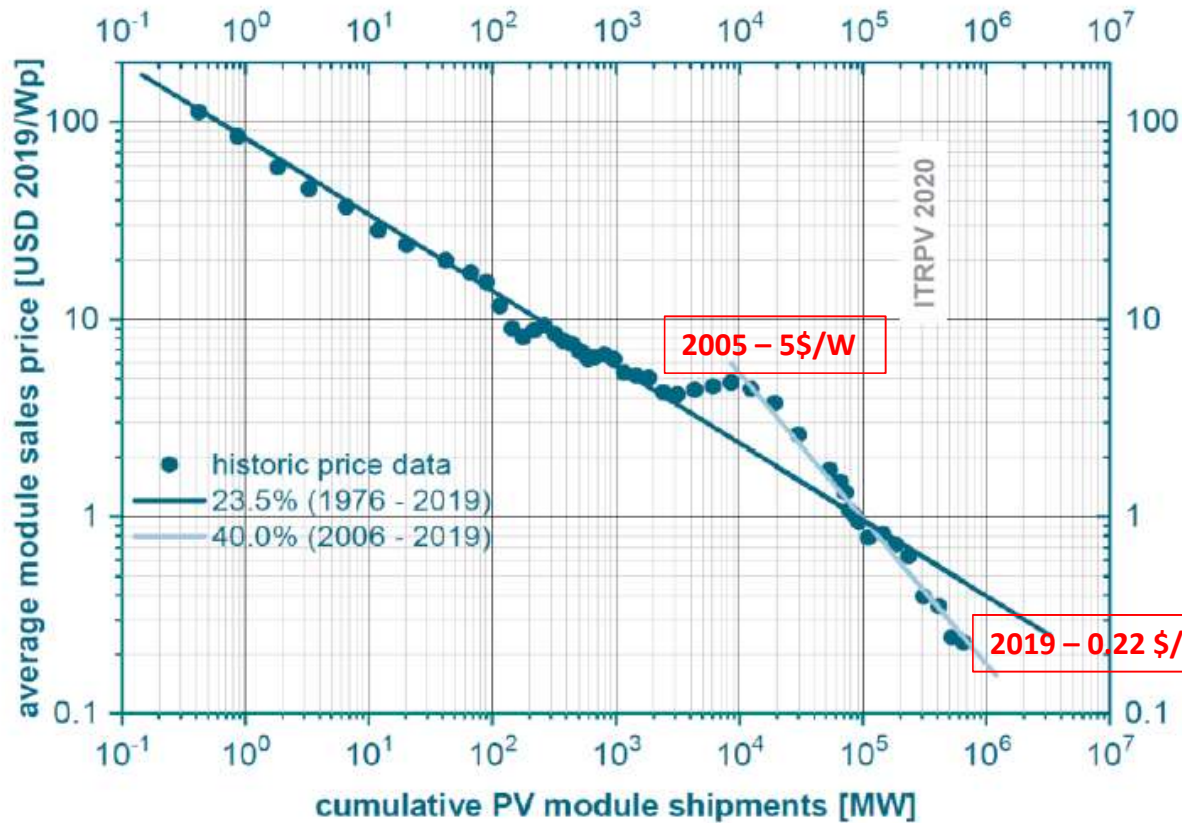
	Cost decrease 2012 → 2019
Module	-81%
Inverter	-87%
BOS	-68%
EPC	-56%
Soft Costs	-45%
<b>Total PV system</b>	<b>-71%</b>

**PV components price fall drives the competitiveness of solar PV**



# Evolution of PV Component's price Illustrated by the Module Learning Curve

Learning curve for module price as a function of cumulative shipments



Learning curve eq.

$$P_t = P_0 (S_t/S_0)^{-b}$$

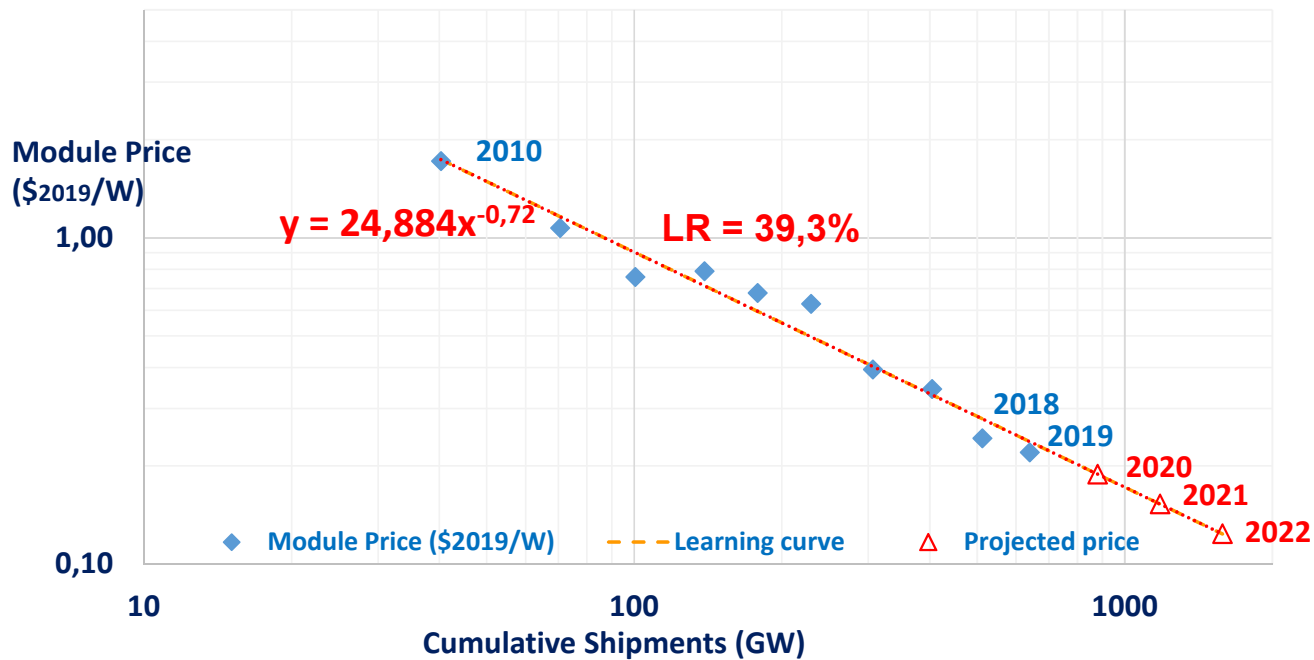
$$PR = 2^{-b}$$

$$LR = 1 - PR$$

Module price decreases by LR % every doubling of cumulative shipments



### Module price learning curve

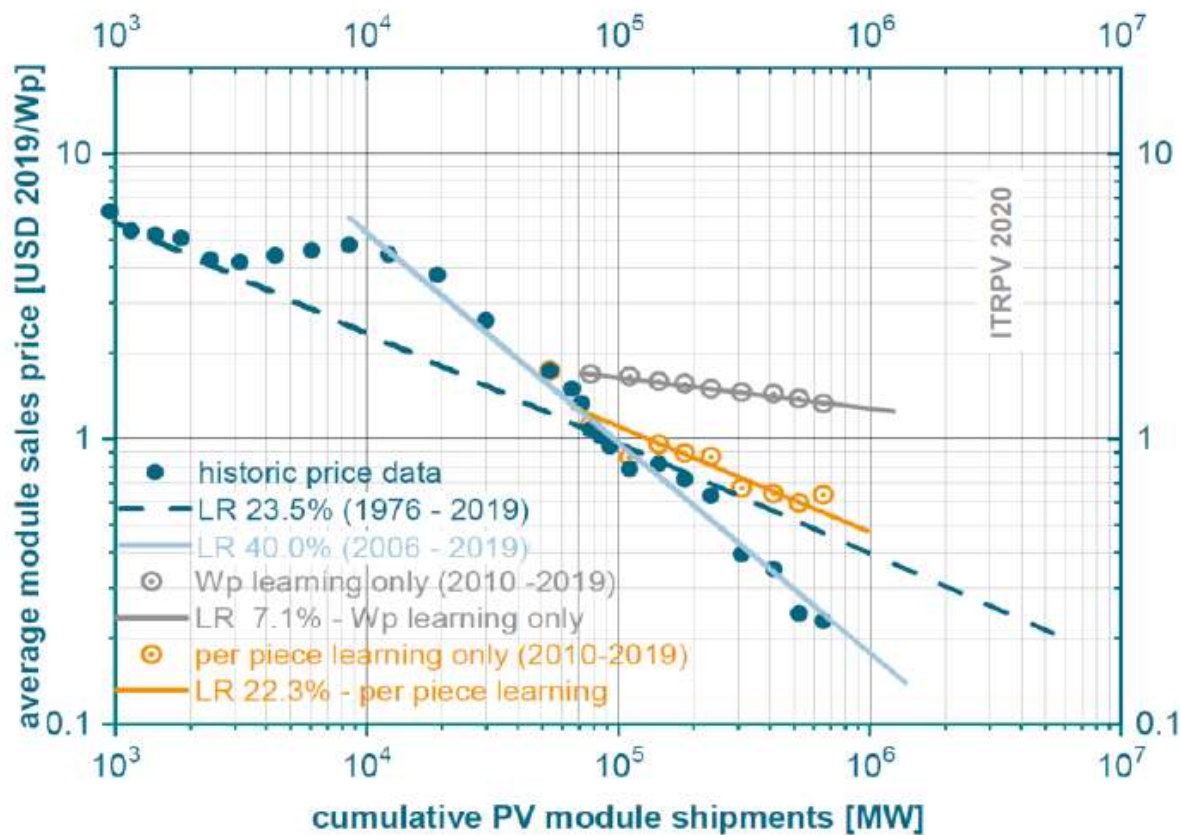


1 TW of installed PV possible in 2021

!! Module at 0.15 – 0.16 \$/W !!



## Analysis of the module learning curve



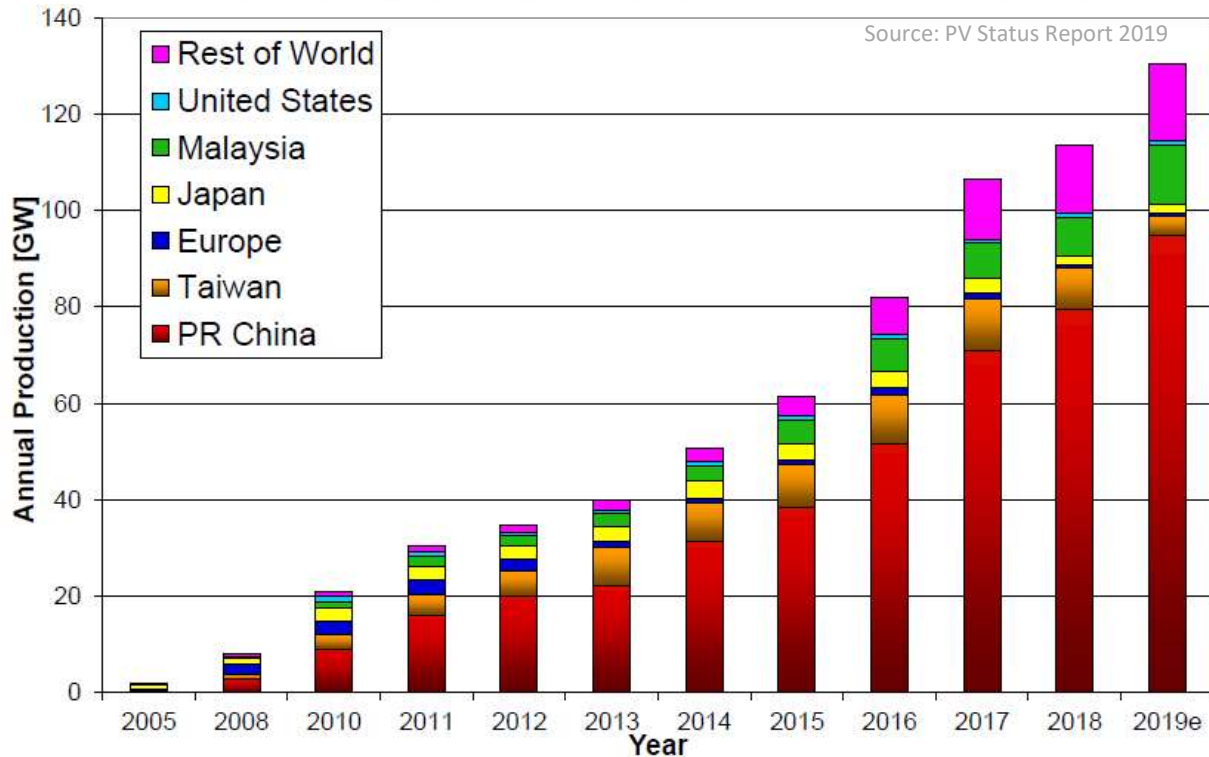
### Module price decrease due to:

- First, Productivity gains
- Second, efficiency gains



# PV Market Analysis: Production and Production Capacity

World PV cell/module production from 2005 to 2019 (estimate)



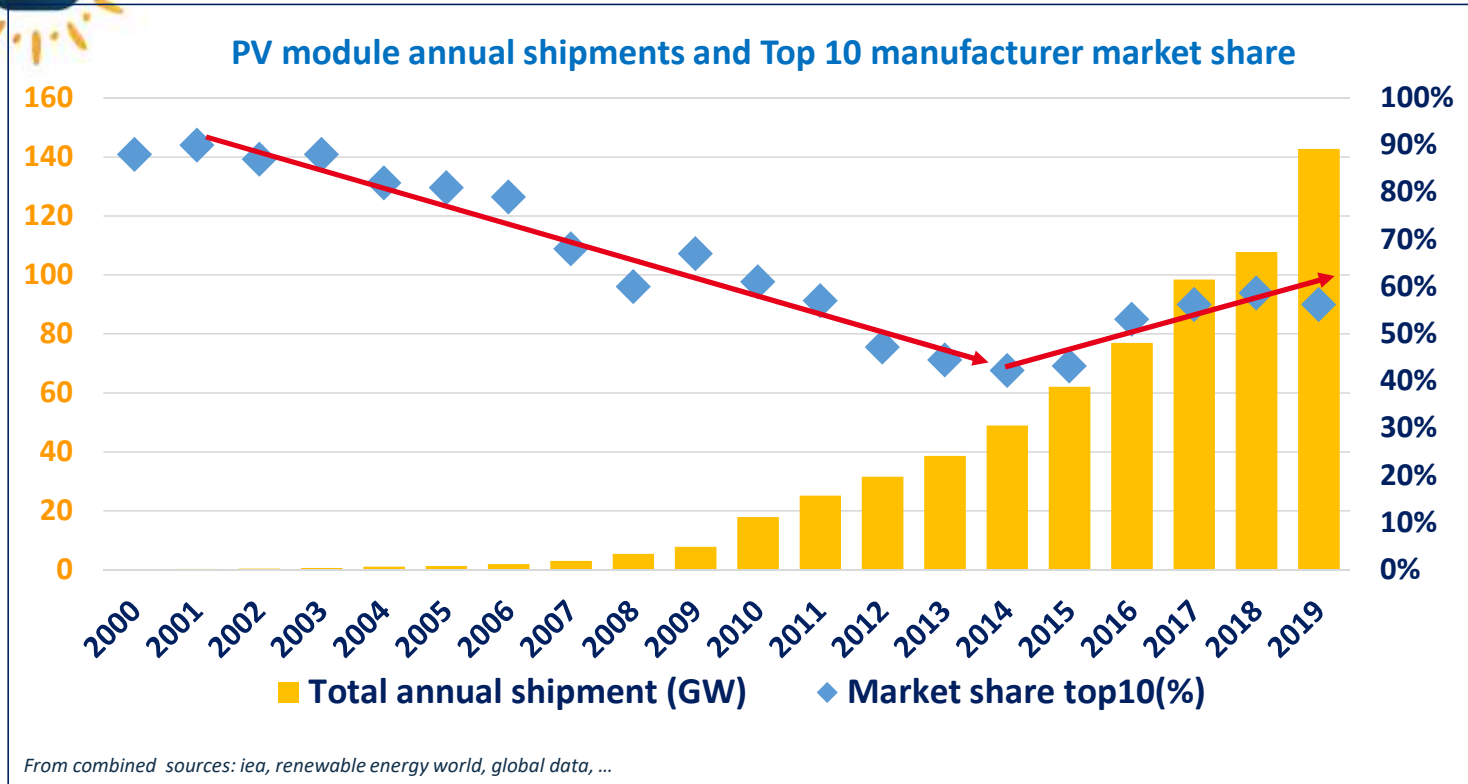
**Continuous increase of the PV module production**  
**China + South Asia dominate the production**  
**EU accounts for 3% of module production**

**Development of production capacities covering the whole value chain:**

- Polysilicon
- Ingot-wafer
- Cell
- Module
- Inverter



# The PV Module Production Landscape



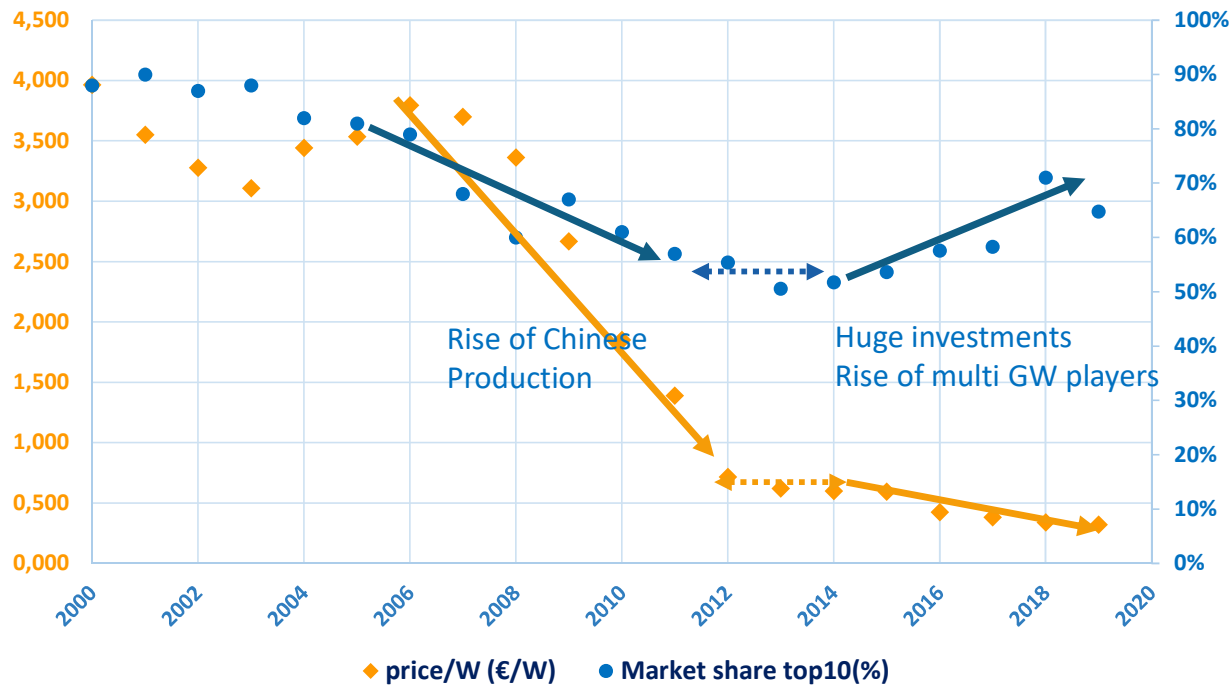
Ranking	Company	2019 shipments (GW)
1	Jinko Solar	14,2
2	JA Solar	10,3
3	Trina Solar	9,7
4	Longi Solar	9
5	Canadian Solar	8,5
6	Hanwha Q Cells	7,3
7	Risen energy	7
8	First Solar	5,5
9	GCL	4,8
10	Shungfeng	4

**From 2014, strong market consolidation**  
**Rise of players > 10 GW**  
**Vertically integrated manufacturers dominate the market ....**



# PV Module Price and production landscape

### Historical evolution of top10 share and module price



- Very large production plants are being developed in China
- Economy of scale allows production cost reduction
- Fast Investment pace push the upcoming of newest technologies



## Vertical integration

Company	module shipments 2019							Project Dev.
			Ingot	Wafer	Cell	Module		
Jinko Solar	14,2	GW	X	X	X	X	X	
JA Solar	10,3	GW	x	X	X	X	-	
Trina Solar	9,7	GW	X	X	X	X	X	+trackers, inverters
Longi Solar	9	GW	X	X	X	X	X	
Canadian Solar	8,5	GW	X	X	X	X	X	
Hanwha Q Cells	7,3	GW	-	-	X	X	X	+ polysilicon
Risen energy	7	GW	-	X	X	X	X	
First Solar	5,5	GW	NA	NA	NA	X	X	
GCL	4,8	GW	X	X	X	X	X	+ polysilicon
Shunfeng	4	GW	-	X	X	X	X	

Etc....

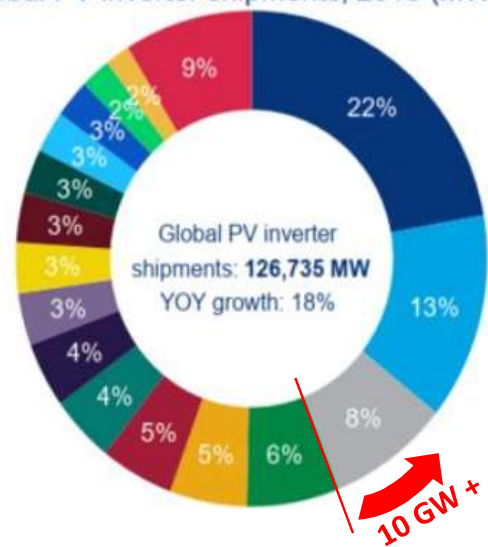
**Most important PV players have chosen to be vertically integrated**





# The Inverter Market

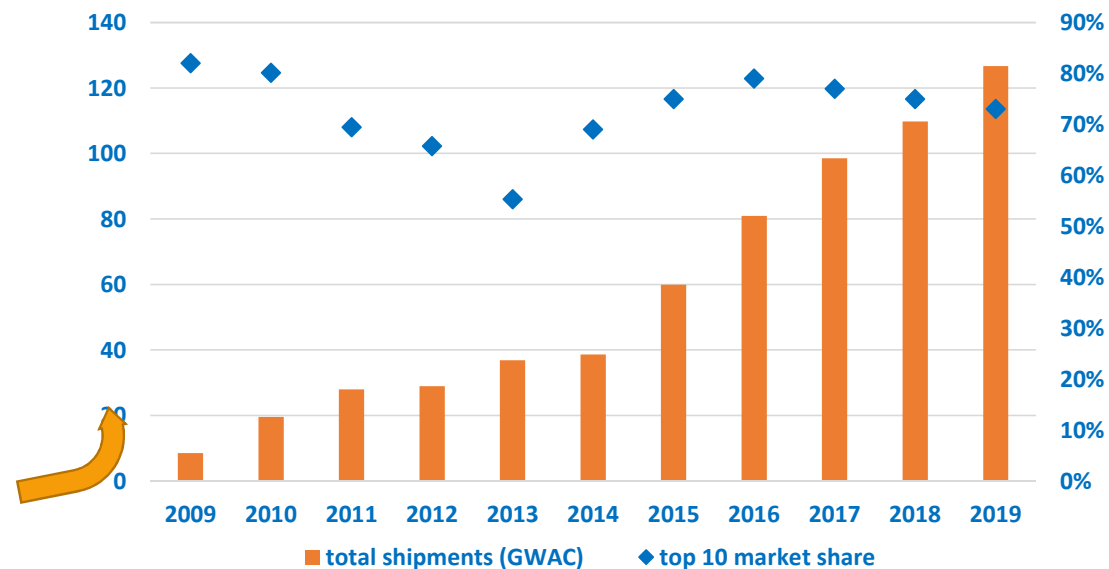
Global PV inverter shipments, 2019 (MW)



**Top 10**

■ Huawei	CN
■ Sungrow Power Supply	CN
■ SMA*	DE
■ Power Electronics	US
■ Fimer	IT
■ Sineng	CN
■ SolarEdge Technologies	US/IL
■ Growatt	CN
■ TMEIC*	JPN
■ Ginlong Solis	CN
■ GoodWe	
■ Fronius*	
■ Ingeteam	
■ TBEA Sunoasis*	
■ KSTAR*	
■ Chint Power Systems	
■ All Others	

Annual Inverter Shipments and Top 10 Market Share

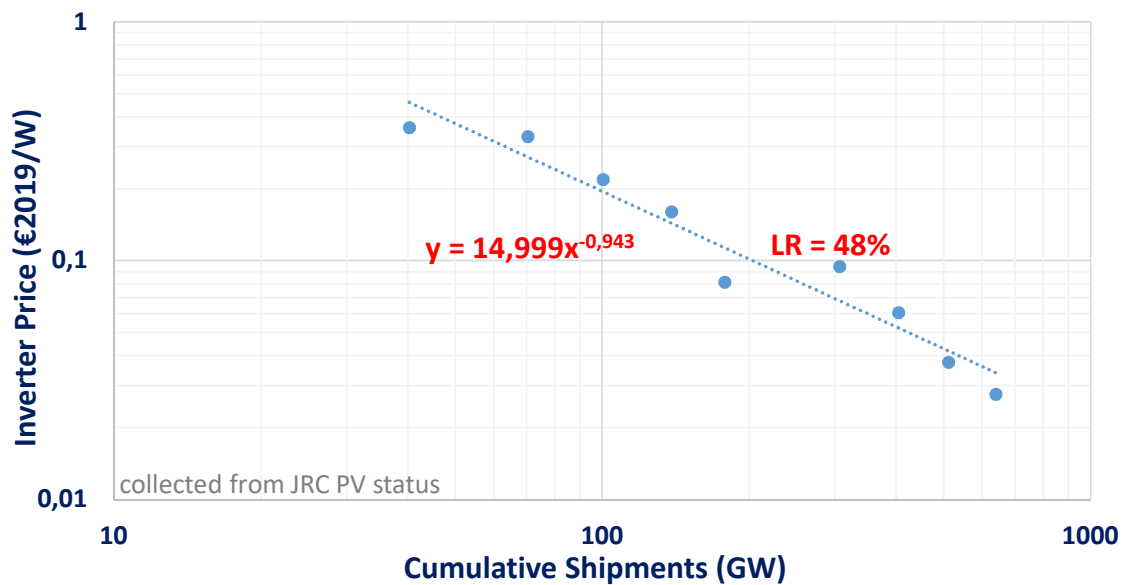


**From 2013, fast market consolidation  
3 players > 10GW  
5/10 top players outside China**



# The Inverter Learning Curve

Evolution of Central Inverter Price (€2019) vs Cumulative Shipments (GW)



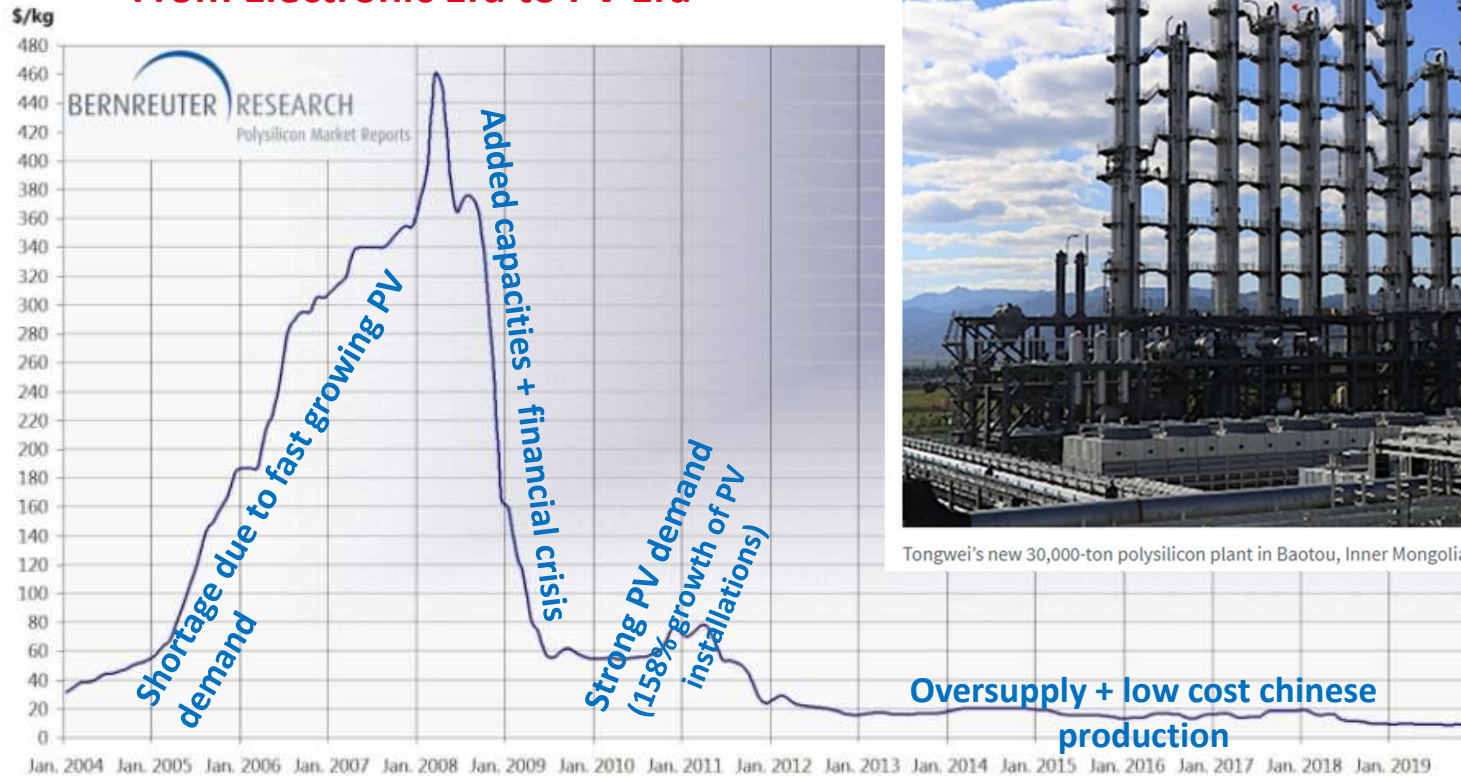
**Not as much analyses compared to modules  
but an even faster cost decrease**





# The Polysilicon Market

## From Electronic Era to PV Era



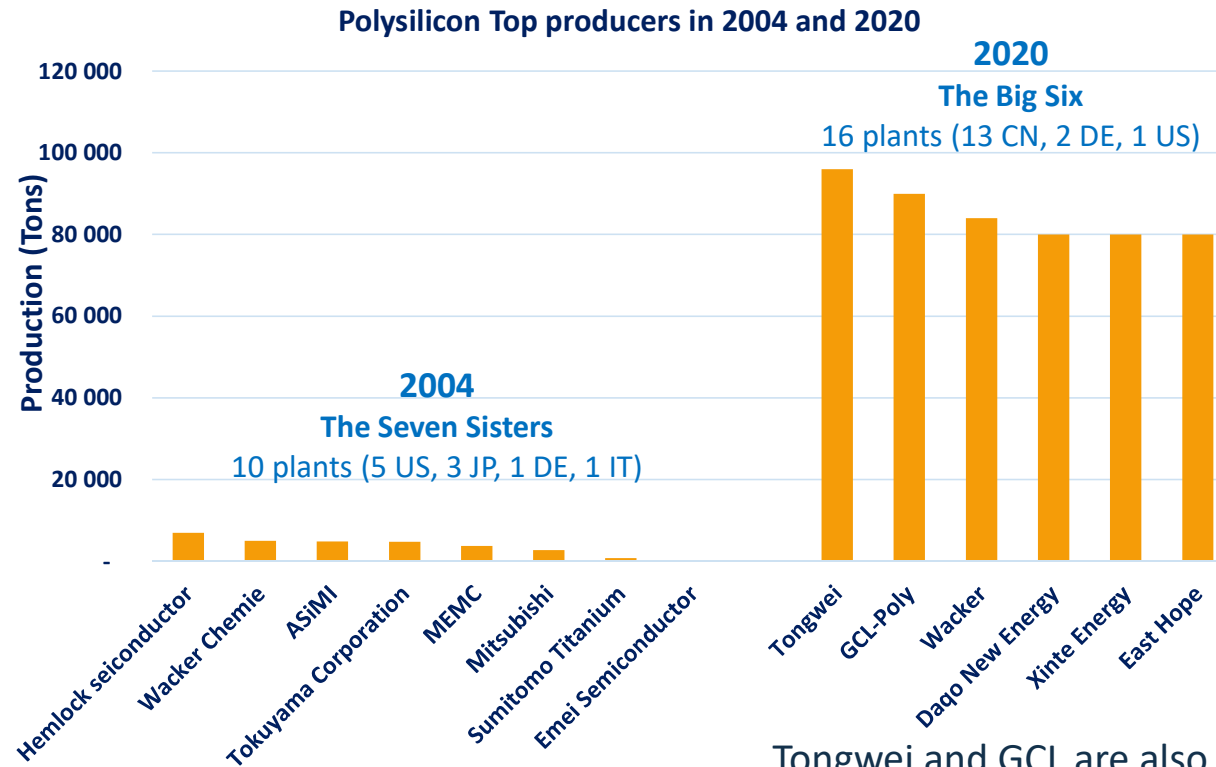
Tongwei's new 30,000-ton polysilicon plant in Baotou, Inner Mongolia came on stream in October 2018 – Image: Xinhua

**From 2013 continuous decline of cost of PV polysilicon**

The polysilicon shortage from 2004 to 2008 drove the spot price to astronomic heights above \$400/kg before it crashed down to \$55/kg within 15 months – Data sources: UBS/BNEF/PVinsights (2004 - 2010), EnergyTrend (2011 - 2019); Chart: Bernreuter Research



# Polysilicon: From western production for electronics to eastern production for PV



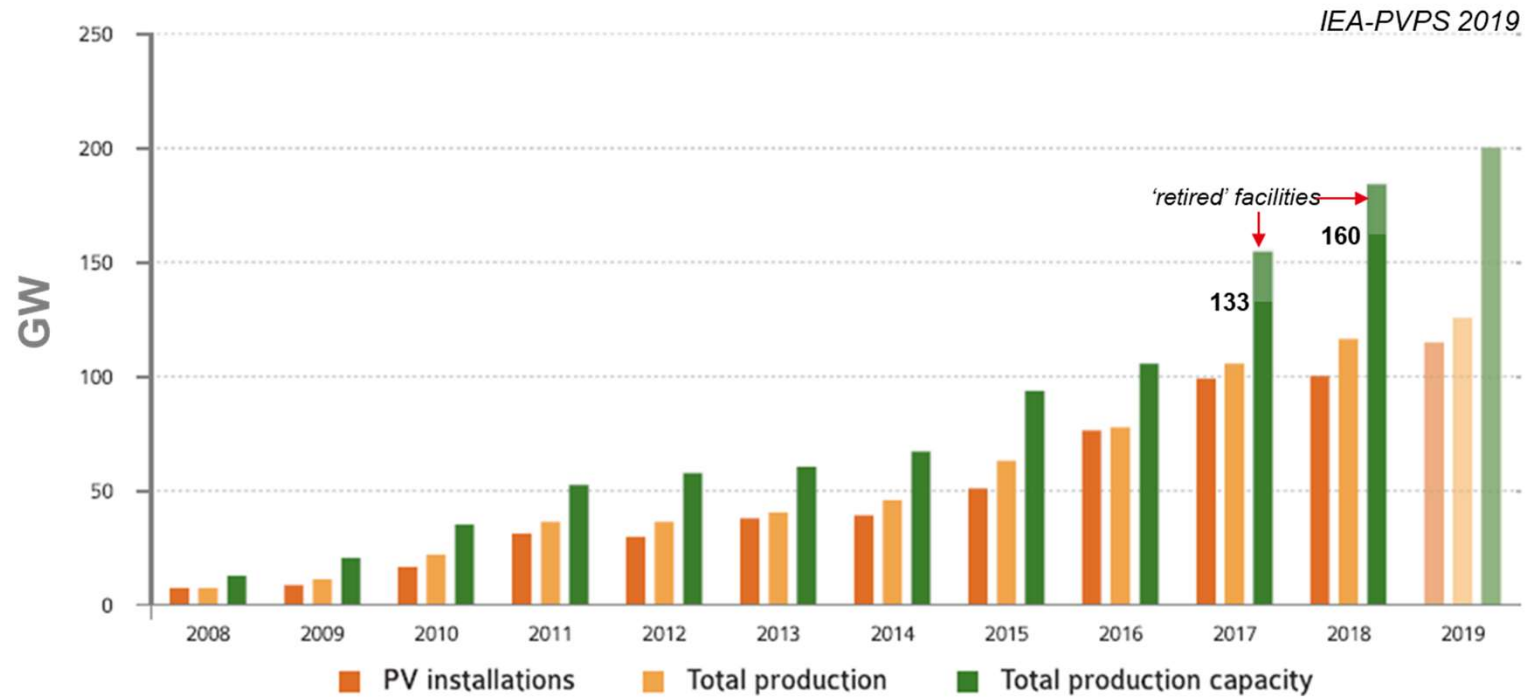
Tongwei and GCL are also producing ingots, wafers\*, cells and modules

\* For GCL only



## PV market analysis and forecast

E 4.8: YEARLY PV INSTALLATION, PV PRODUCTION AND PRODUCTION CAPACITY 2008 - 2019 (GW)



**A PV market characterized by long lasting production over-capacities**  
**The general trend to over-capacities will continue to put pressure on prices**



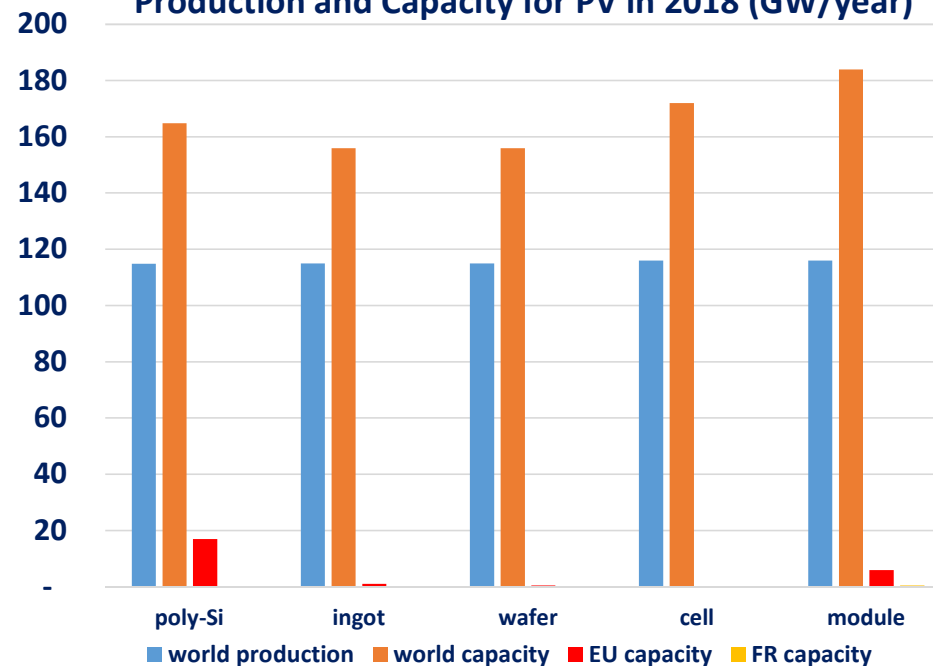
## PV market analysis and forecast

Production and Capacity for PV in 2018 (GW/year)

	poly-Si	ingot	wafer	cell	module
World production	115	115	115	116	116
World capacity	165	156	156	172	184
EU capacity	17	1,1	0,5	0,2	6
FR capacity	-	0,25	0,05	-	1

Source: IEA-PVPS Trends in photovoltaic applications – 2019 and CEA

Production and Capacity for PV in 2018 (GW/year)



**Production over-capacities in the whole upstream PV sector**  
**Less competitive fabs are retired (ex : OCI closed its Korean fab of PV Poly-Silicon)**

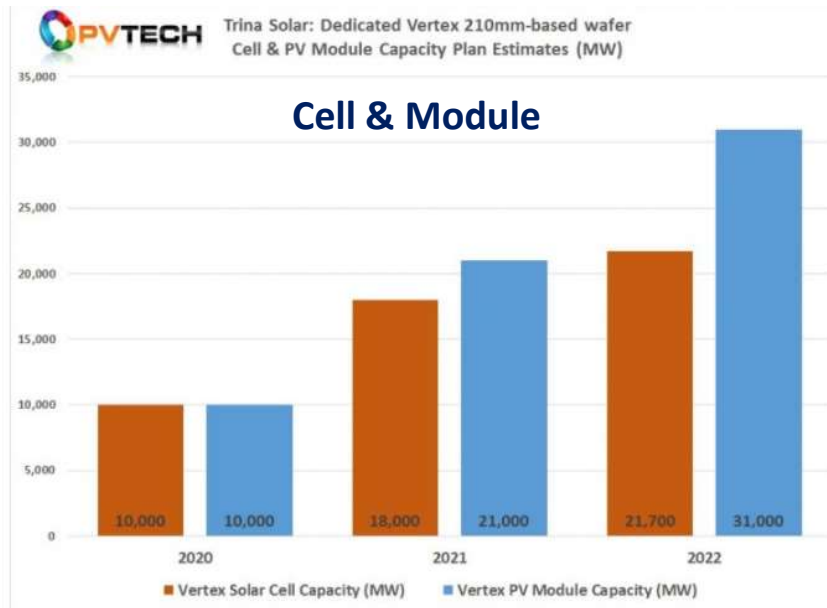
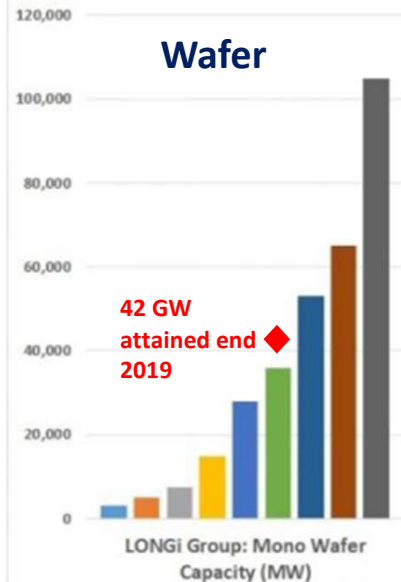


## Continuing Investment Dynamic in China

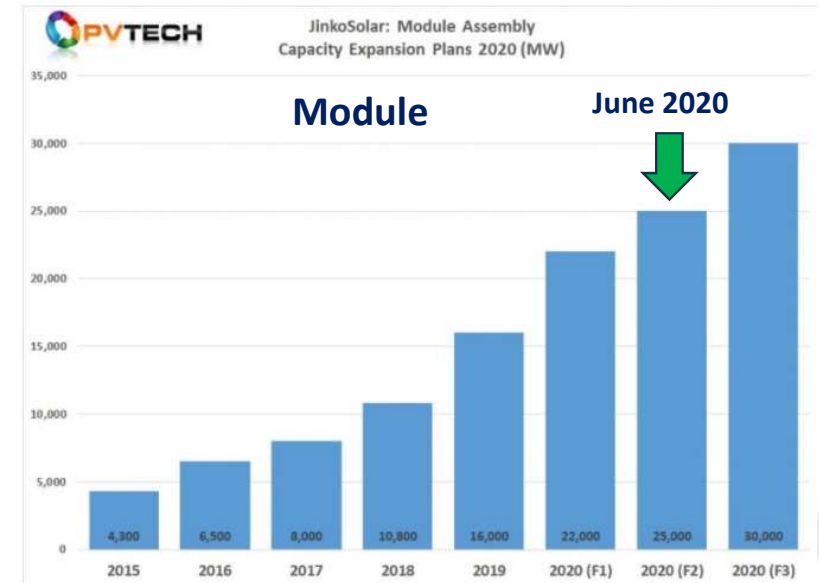
source: PV Tech	<b>210 mm</b>	<b>182 mm</b>
<b>Cell Expansion Capacity Announced in 2020</b>	<b>120 GW</b>	<b>90 GW</b>

A new investment dynamic caused by the increase in wafer size

Few examples:



Trina Solar noted that according to its strategic plan, PV module production capacity would not be less than 50GW at the end of 2021.



JinkoSolar did not disclose where the module capacity expansions had occurred or where the new plants would be located.

**Announced capacity expansions to continue with price pressure**



# PV industry development and climate mitigation target

Deep Transition / Sustainable scenario

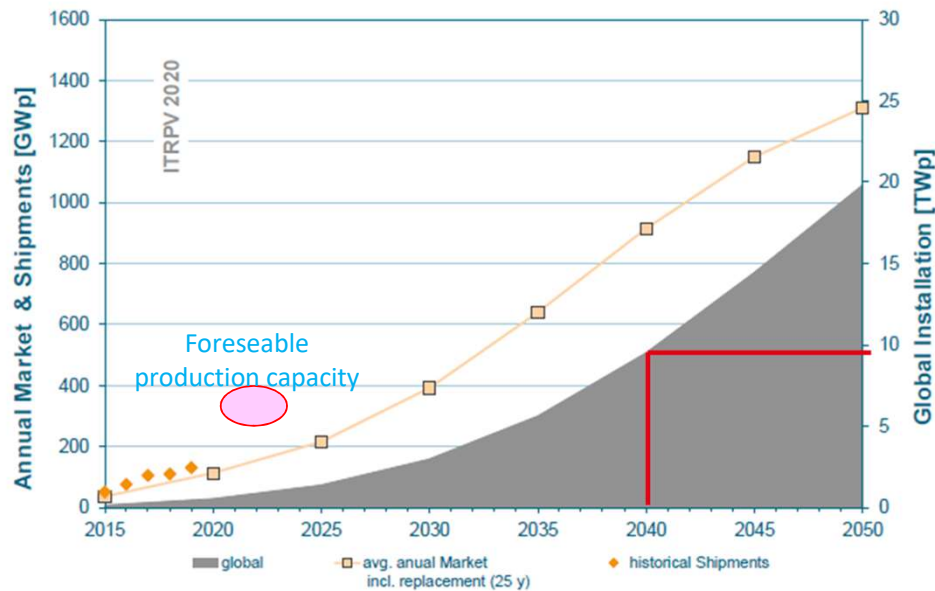


5-6 TW of PV to produce 9 PWh/yr  
7-8 TW of PV to produce 12 PWh/yr

## Outlook of annual installation rate for a scenario at 10 TW of installed capacity

### Global PV Installation and corresponding PV market

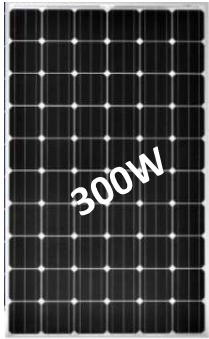
Progressive scenario (all sectors)



**PV industry has a development pace above the requirements to fulfil the sustainable development scenarios**

Fig. 86: Scenario 2: annual PV market and corresponding cumulated global installation of 19.8 TWp installed PV in 2050 including replacements after 25 years, according to [37].



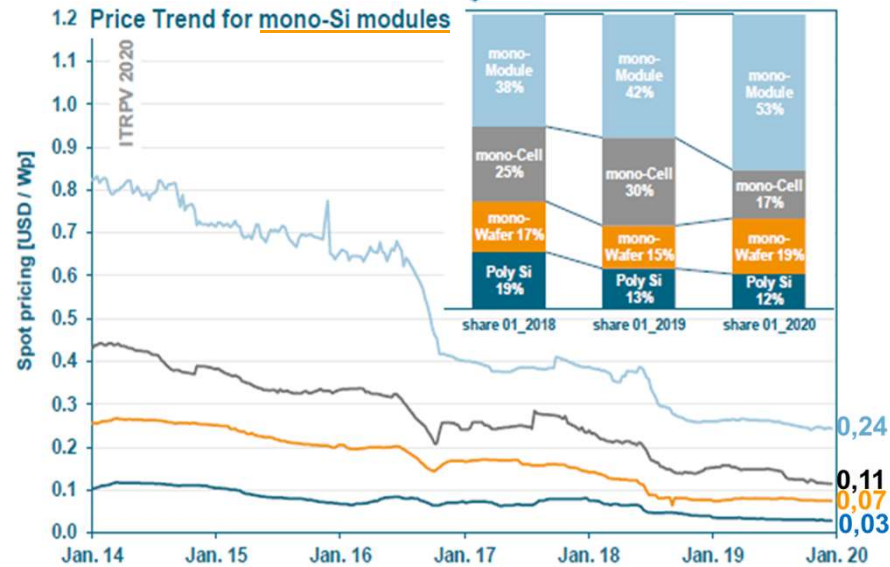
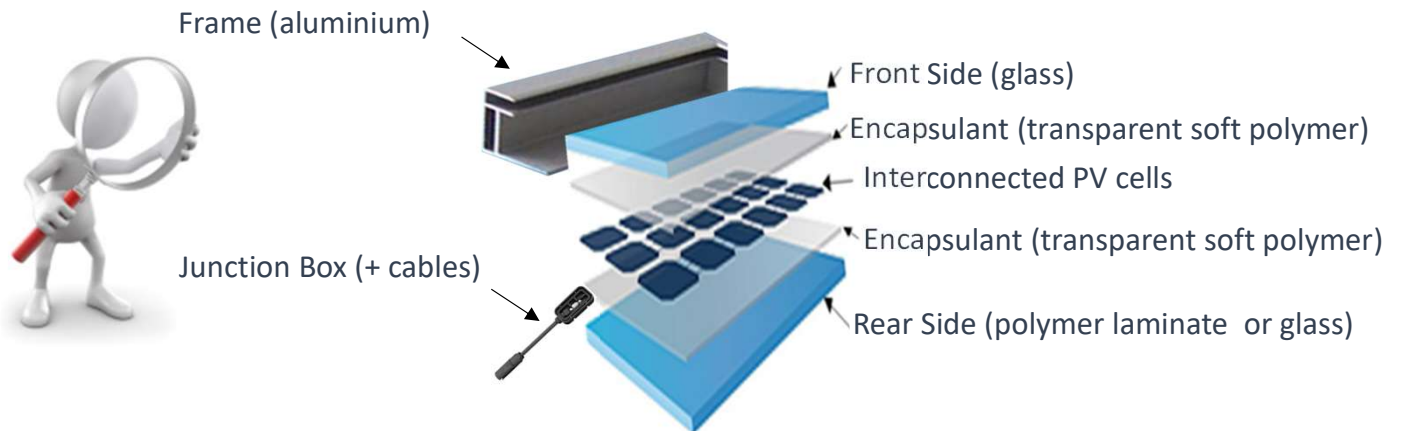
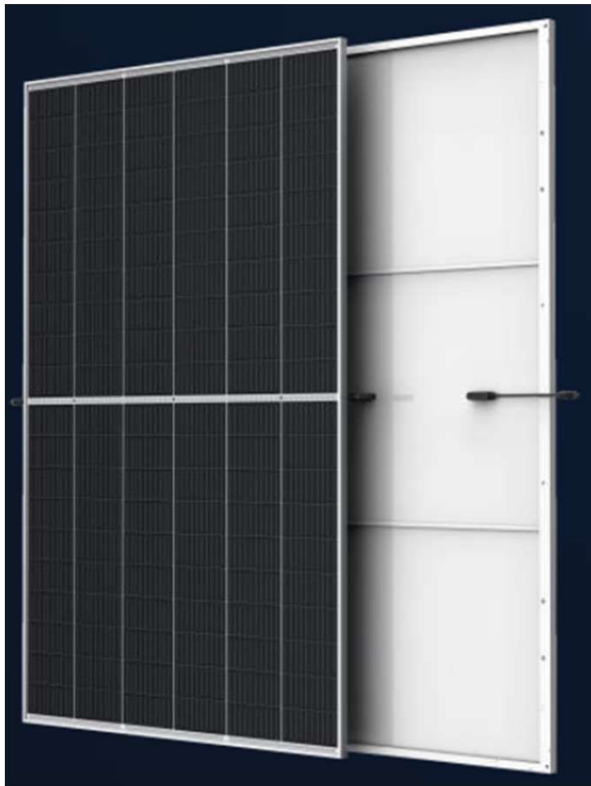


**GLOBAL PV MARKET  
TECHNOLOGY LANDSCAPE**



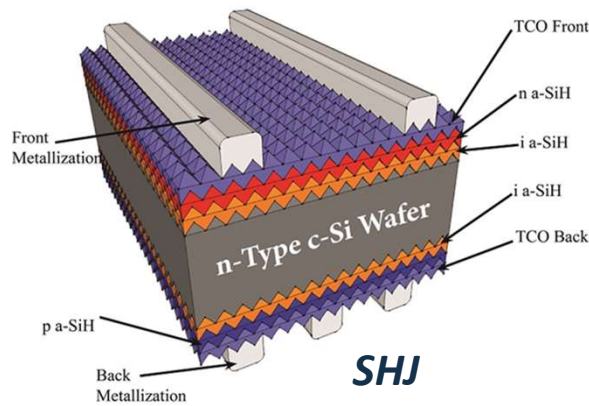
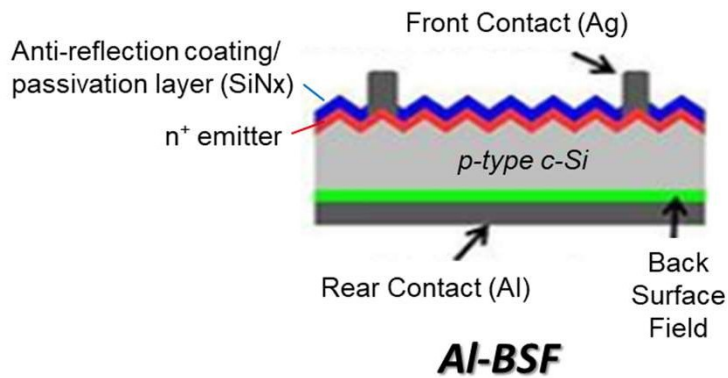
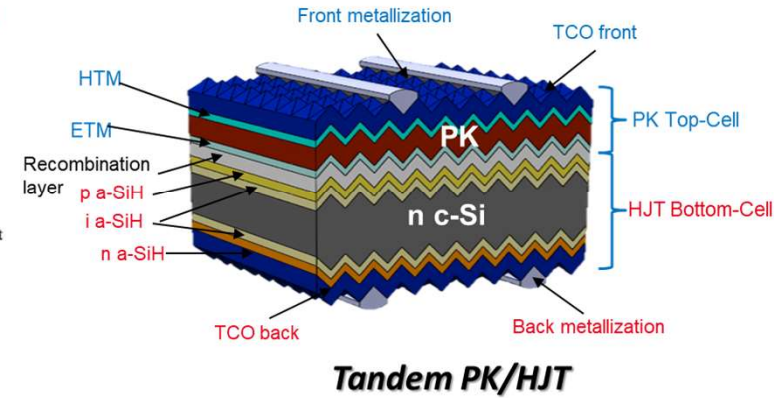
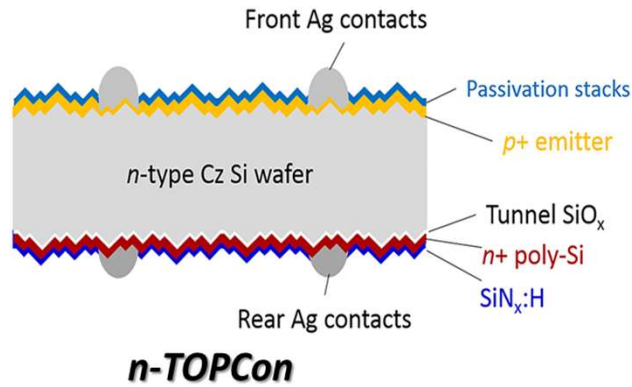
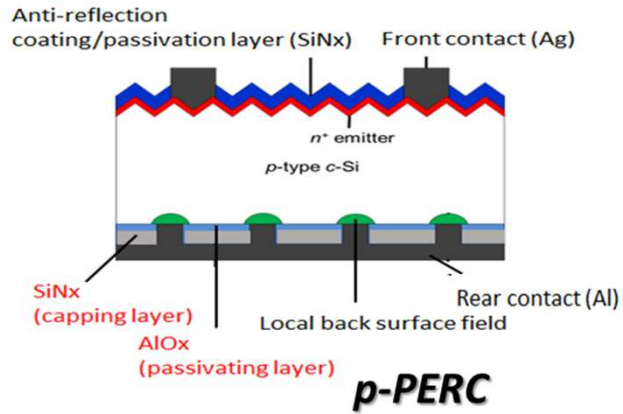


# Generality on Photovoltaic Module



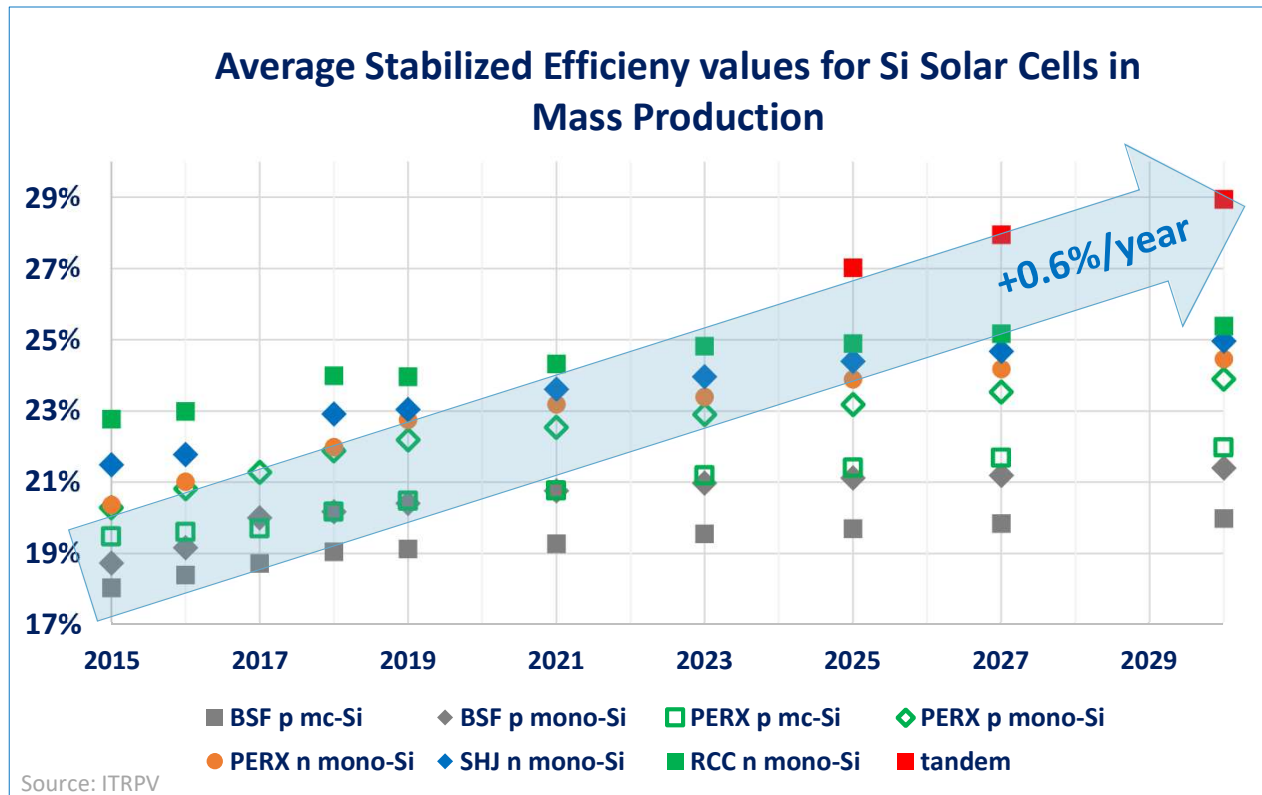


# Different Cell Technologies





# Cell efficiency global trend



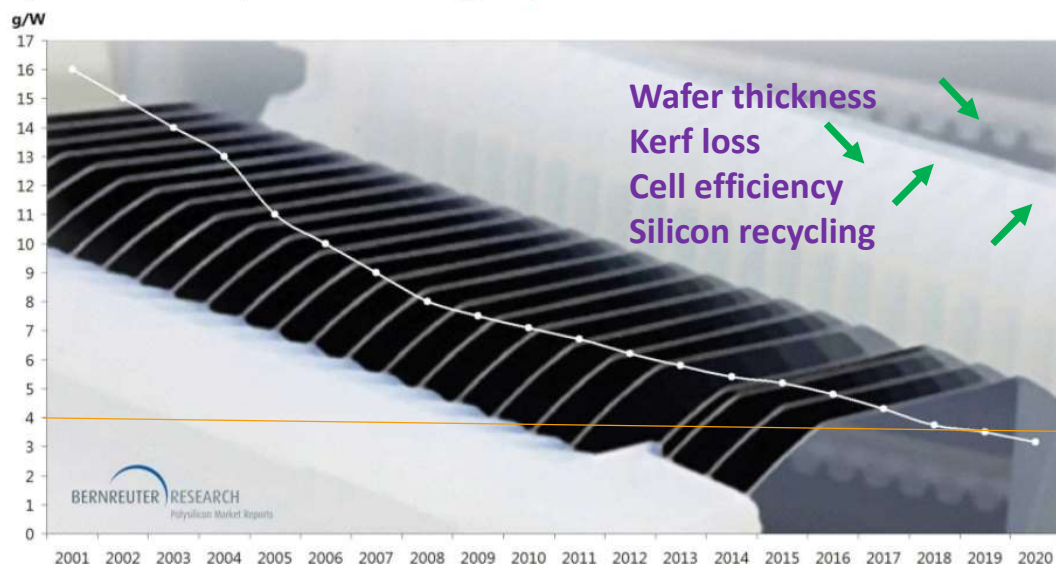
Continuous improvement of average cell efficiency causes turnover in dominant cell technology



# Decreasing Use of Raw Materials for Cost Reduction

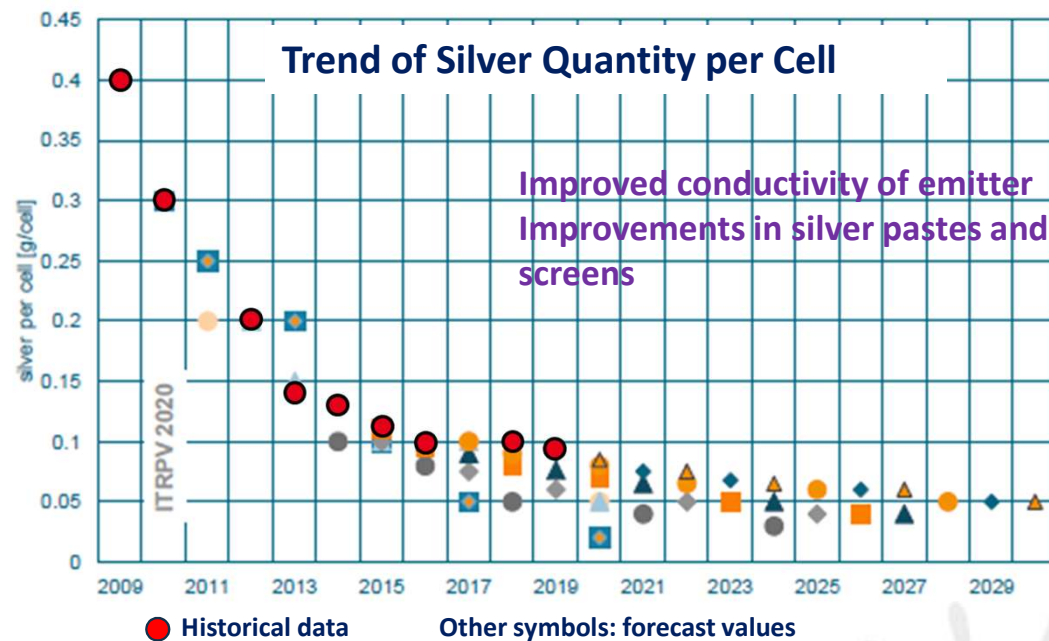
## Silicon

Specific silicon consumption for solar cells in grams per watt between 2001 and 2020



Technical progress in wafer production and continuous improvement of solar cell efficiencies have steadily reduced the specific silicon consumption in grams per watt (g/W) of solar cell power – Image: Zhonghuan Semiconductor; Chart: Bernreuter Research

## Silver

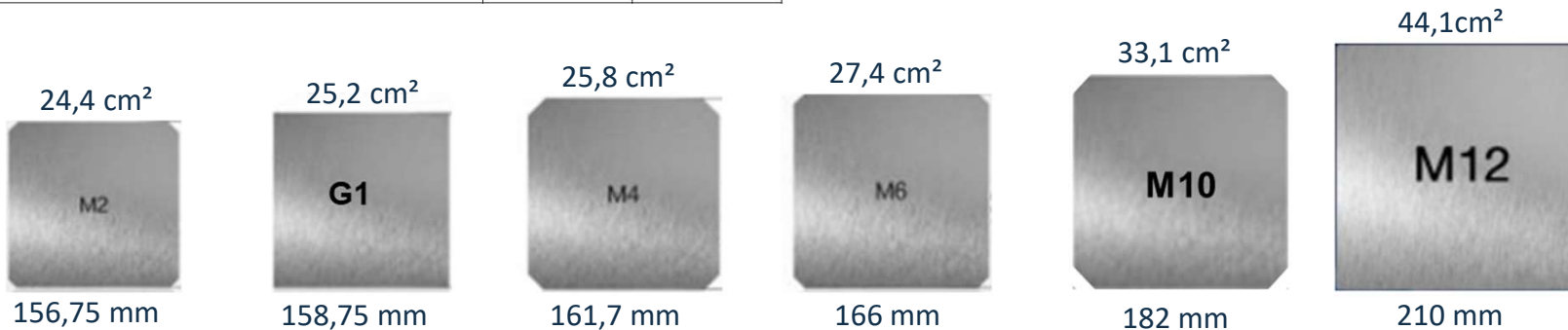


**Material efficiency is continuously improving  
key to reduce cost and environmental impact**



# The Revolution of Large Area Wafers and 500W+ (and beyond) Modules

	Wafer Size	
source: PV Tech	210 mm	182 mm
<b>Cell Expansion Capacity Announced in 2020</b>	<b>120 GW</b>	<b>90 GW</b>



- G1 wafer = industry standard in 2020; M2 fast decline
- 166 mm (M6) launched by Longi mid 2019
- 210 mm (G12) launched by TSS in Aug 2019
- 182 mm (M10) adopted by 7 leading companies in June 2020
- 210 mm supported through the creation of 600W+ Photovoltaic Open Innovation Ecological Alliance ( 57 members in sept. 2020)

**Four main wafer sizes will coexist in the next few years:  
G1, M6, M10, G12**

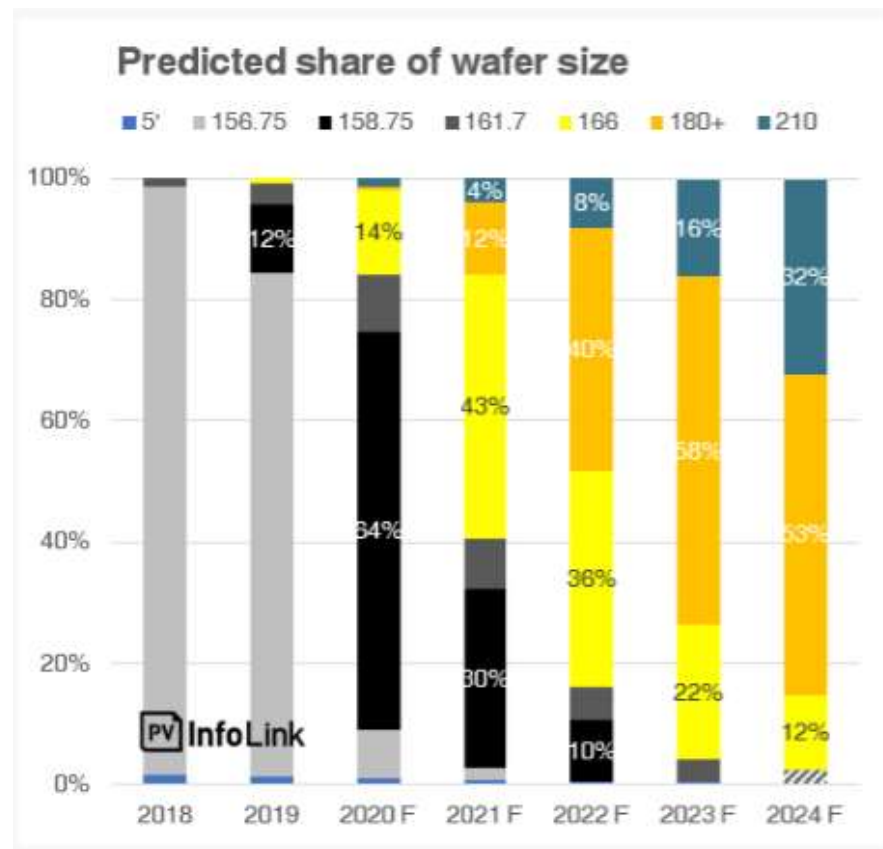


## What size of wafers for high power modules?

Industrial move very recent, many options on the table  
Evolution difficult to predict

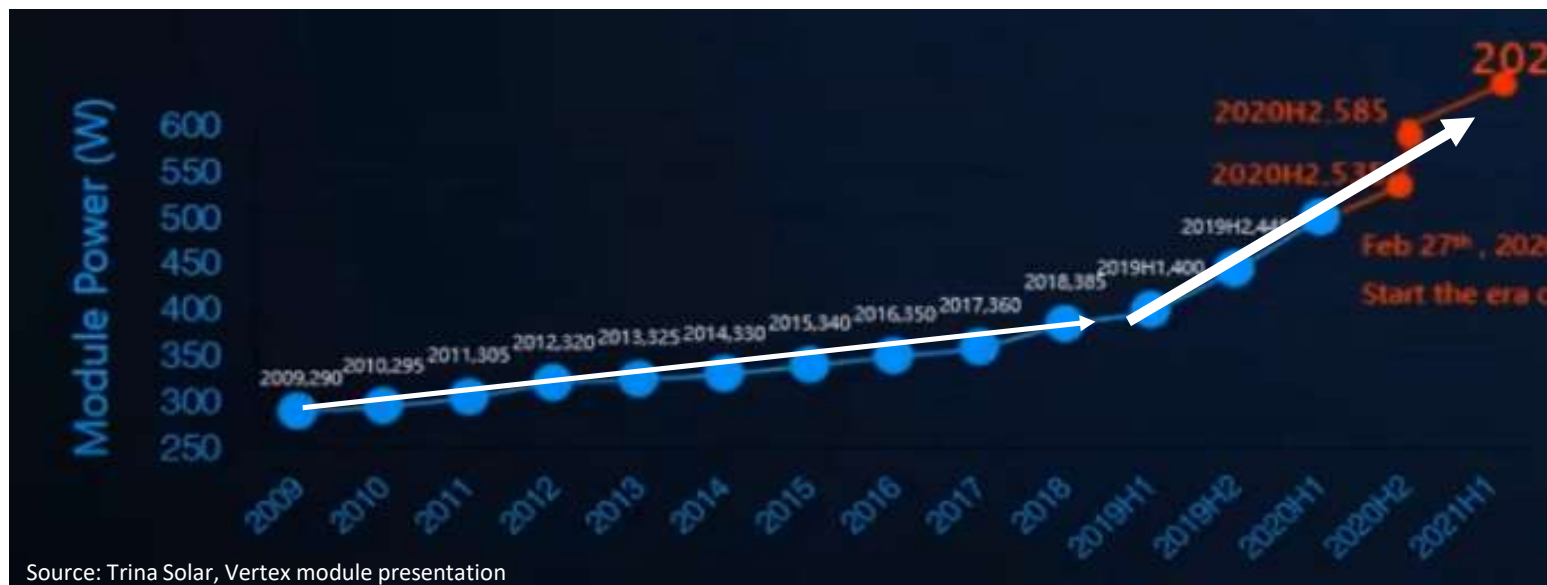
### Possible scenario

1. 2019-2020: M2 (previous std for decades) rapidly declines
2. 2020-2022: G1 and M6 are transitory industrial solutions (compatible with present production lines)
3. From 2022 : M10 and G12 coexist as market std (new production lines to be fabricated and started)





## The Push to High Power Modules



**From 2019 H1, boom in module power increase**  
**General trend followed by all tier 1 module manufacturers**  
**Targeted market: Power plants**







## Some 500W+ modules

Company	Product	Cell Technology	Wafer Size mm	Cell format	n° equiv, Full cells	Module output W	Efficiency %	area m <sup>2</sup>
Trina Solar	Vertex	PERC	210	1/3 cut	50	505	21.1	2.39
JinkoSolar	Tiger Pro	PERC	182	1/2 cut	72	540	21.3	2.53
Longi Solar	Hi-MO 5	PERC	182	1/2 cut	72	540	21.1	2.56
Maxeon	Performance 5	PERC	210	shingled	57,1	545	21.1	2.58
Canadian Solar	HiKu6	PERC	182	1/2 cut	72	545	21.3	2.56
JA Solar	DeepBlue 3,0	PERC	182	1/2 cut	72	545	21.1	2.59
Talesun	BISTAR PRO	PERC	182	1/2 cut	72	545	21	2.59
Risen	TITAN +	PERC	210	1/2 cut	55	550	21	2.61
Trina Solar	Vertex	PERC	210	1/2 cut	55	550	21.2	2.61
JinkoSolar	Tiger Pro	PERC	182	1/2 cut	78	585	21.4	2.73
Canadian Solar	HiKu6	PERC	182	1/2 cut	78	590	21.3	2.77
Talesun	Bistar Pro	PERC	182	1/2 cut	78	590	21	2.81
Risen	TITAN +	PERC	210	1/2 cut	60	600	21.2	2.83
Trina Solar	Vertex	PERC	210	1/2 cut	60	605	21.4	2.83
JinkoSolar	Tiger Pro TR	TOPCon	182	1/2 cut	78	610	22.3	2.73
Jolywood	Niwa Super	TOPCon	210	1/2 cut	78	615	22.1	2.78
JA Solar	JumboBlue	PERC	210	1/3 cut	80	800	20.5	3.92

- 21%+ for PERC modules ; 22%+ for premium TOPCon modules

- Size of modules from 2.5 up to 2.8 m<sup>2</sup>

➔ Utility-scale powerplant market :  
Obj = reduction of LCOE





## How High Power Modules Reduce LCOE

Some presentations available:

JA Solar: <https://www.pv-tech.org/products/ja-solars-deepblue-3.0-panels-drive-pv-power-plant-lcoe-down-to-new-levels>

Trina Solar: <https://www.youtube.com/watch?v=EWuenRVdGlo>

Longi: <https://www.youtube.com/watch?v=V76nPJvRQCg>

Jinko: <https://www.pv-tech.org/products/jinkosolars-tiger-pro-modules-designed-to-lead-lcoe-reductions-with-max-580>

$$\text{LCOE} = \frac{\text{Cost (Module + e-BOS + s-BOS + EPC + Soft + O\&M)} - \text{residual value}}{\text{Producibile}}$$

### Qualitative impacts of high power modules on power plant LCOE

Module	lower cost per Watt	higher producible	
e-BOS	less cables	less combiner boxes	less inverters (when lower Voc)
s-BOS	less mounting structures	less land use	more costly fasteners
EPC	less labour (construction/installation)		
O&M	less components		

### High power modules

Large area  
High voltage or High current



### Compatibility issues with rest of PV components:

Tracker (or fixed structure)  
Inverter



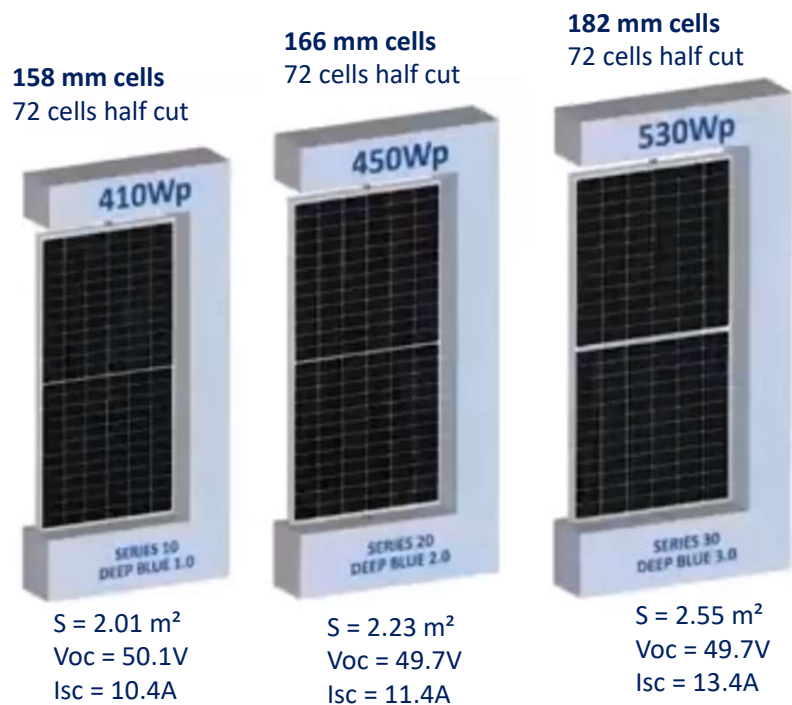
## Assessment of LCOE gains

Highly dependant on hypotheses (module, plant location, fixed/tracker, monofacial/bifacial, etc)

Calculations made by module producers

Values to be considered as a trend

### Study case 1: Deep blue series from JA Solar



**PLANT CHARACTERISTICS**

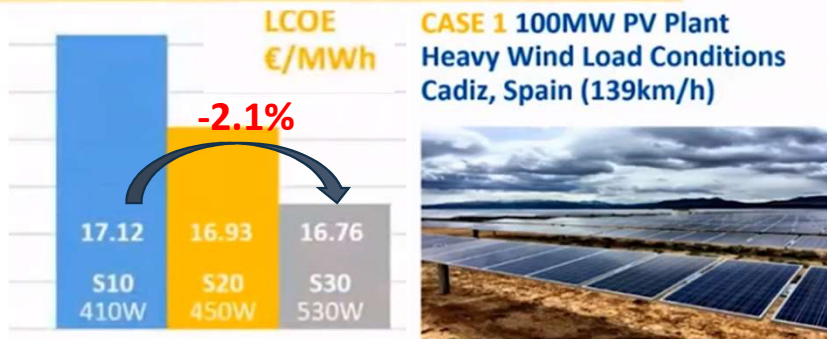
- Same Peak Power 127MWp (106MWn)
- 2P tracker
- String Inverter
- Price parity on modules

	S10 – 410W	S20 – 450W	S30 – 530W
Module Dimensions	2015 x 996 x 40 mm	2120 x 1052 x 40 mm	2260 x 1120 x 40 mm
Number of Modules	311,561	283,989	241,000
Modules Increment	0	-27,572 pcs	-70,561 pcs
Area	154 Ha	153 Ha	141 Ha
Area Increment	0.0%	-0.65%	-8.44%
Number of Trackers	3,462	3,155	2,678
Tracker Increment	0.0%	-8.85%	-22.65%



### CASE 1 Heavy Wind Load Conditions

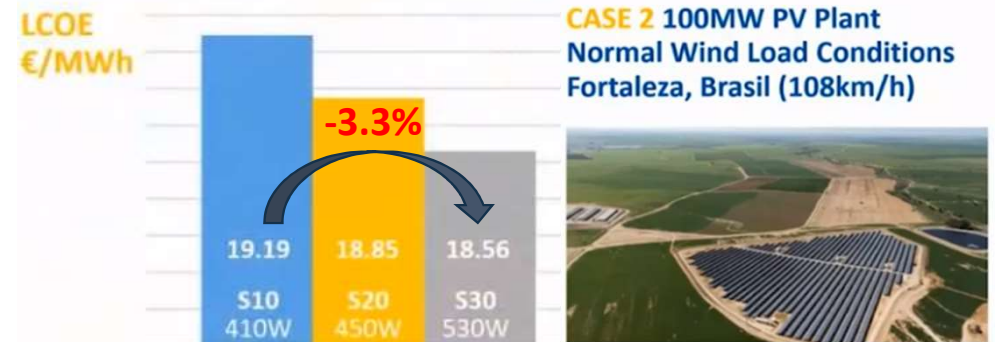
	S10 – 410W	S20 – 450W	S30 – 530W
Tracker Cost	+2.2%	0%	+1.0%
LCOE	0%	-1.13%	-2.08%



- Edge trackers are shorter to comply with EUROCODE
- Fasteners shall be longer to withstand same mechanical loads

### CASE 2 Normal Wind Load Conditions

	S10 – 410W	S20 – 450W	S30 – 530W
Tracker Cost	+10.9%	+3.9%	0%
LCOE	0%	-1.78%	-3.29%



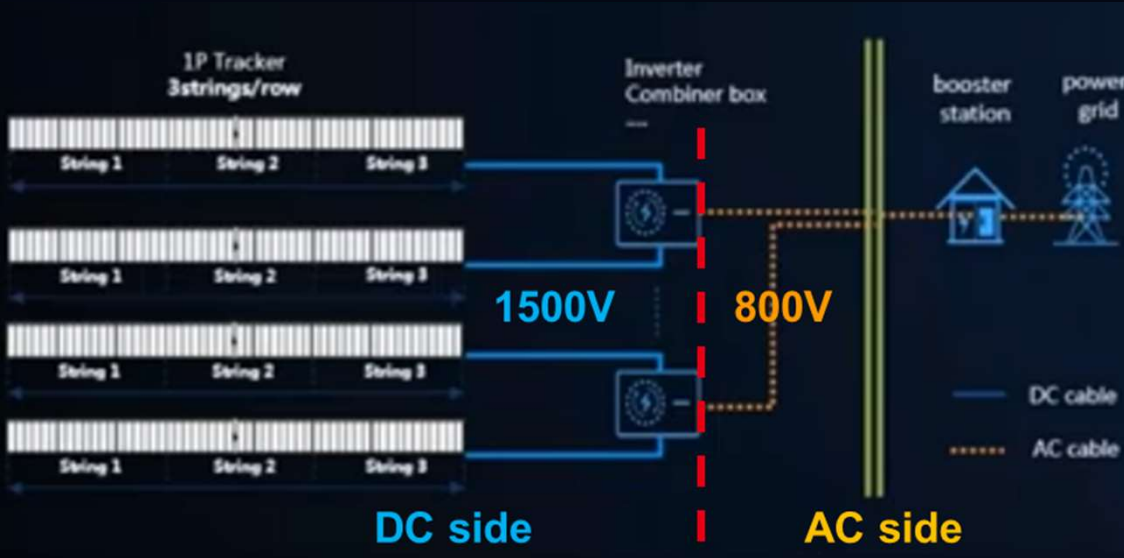
- Same length of external/internal trackers
- Massive tracker cost savings
- Less CAPEX improving LCOE





## Study case 2: Low voltage Vertex module from Trina Solar

Schematic view of a PV plant



5x11 layout allows to decrease Voc down to 38V (vs 50V for 72 cells layout)



Max. Power	Max. Eff.
550W+	21%+
<ul style="list-style-type: none"> <li>10mm cell</li> <li>Multi-busbar</li> <li>Non-destructive cutting</li> <li>High-density interconnection</li> <li>5x11 layout</li> <li>Half-cut cell</li> <li>Warranty: 30 years</li> </ul>	<ul style="list-style-type: none"> <li>Size: 2384mm*1096mm</li> <li>Weight: 32.6kg dual glass</li> <li>Isc: 18.39A</li> <li>Voc: 38.1V</li> <li>Temp coeff: -0.35%/°C</li> <li>1st year degradation: 2%</li> <li>Annual degradation: 0.45%</li> </ul>

$$P_S = P_M * N = P_M * \frac{1500}{V_{oc} [1 + (t - 25) * K_V]}$$

$P_S$  : String power  
 $P_M$  : Module power  
 $N$  : Module pcs per string  
 $V_{oc}$  : Open circuit voltage  
 $K_V$  : Voc temperature coefficient

Module	Module Quantity/String	Per Module Power	Total Power per String
Trina Solar VERTEX 550W series	36	550W (Voc = 38.1V)	19800W
Reference Module	27	540W (Voc = 49.7V)	14580W

+36%



# BOS and LCOE savings assessment



Combining savings from high power and low voltage



-6 to -8% LCOE



**Massive adoption of large area wafers and high power modules by PV industry will contribute to further decrease LCOE of PV plants ...**

**It requires adaptations/modifications of:**

- Mono-Cz Ingot pullers and wafering equipments**
- Cell and module fab lines**
- Glass and foil sizes**
- Mounting structures**
- Fasteners**
- Inverters**
- Plant design**
- Installation procedures**



**.... Bifaciality and high efficiency matter also**

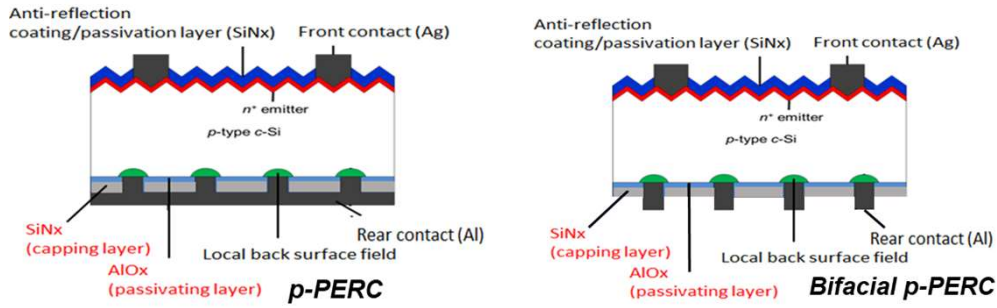


How high-powered modules  
enhance your solar investment  
Thursday, 29 October 2020

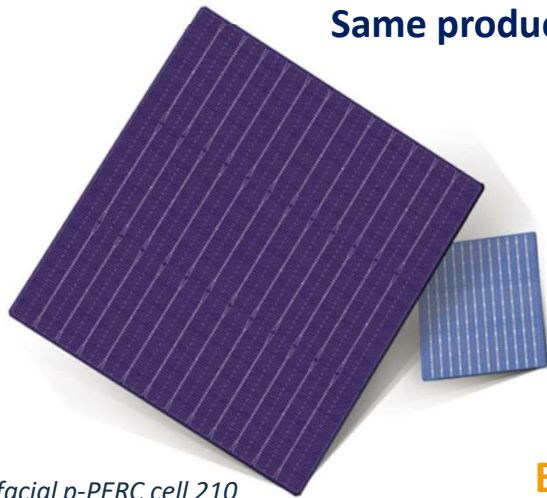


# Bifacial Cells and Modules

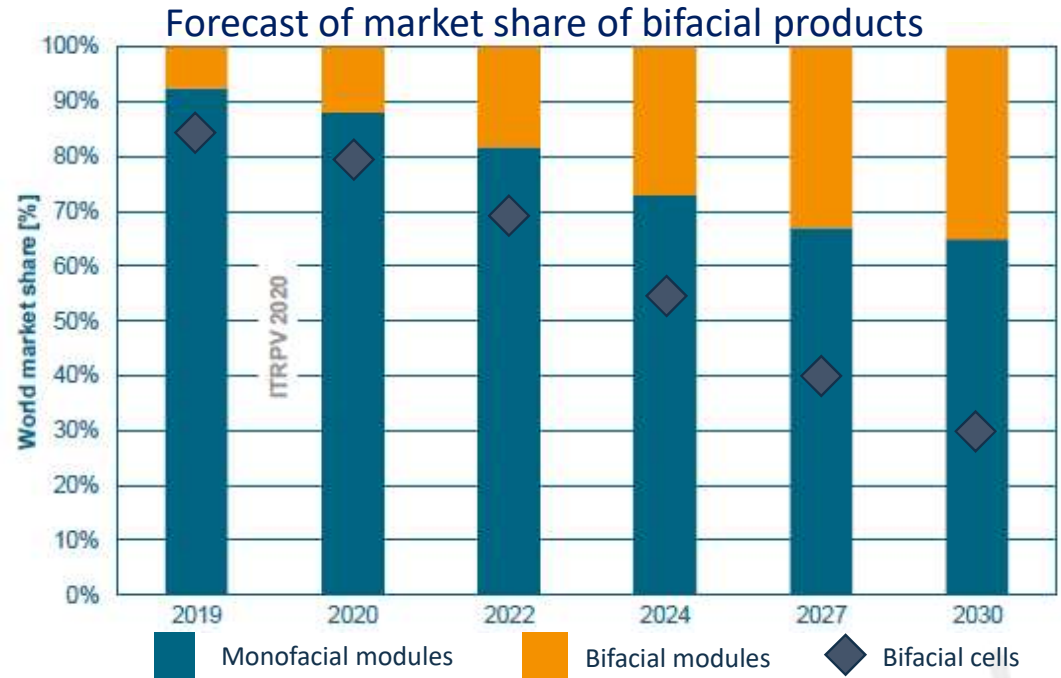
PERC cell structure makes bifaciality easy



Same production cost



Bifacial p-PERC cell 210 mm (Aikosolar)



Bifacial modules will develop in PV plant market





# What bifacial gain can be expected

C. Deline et al, PVSC-46, Chicago, IL 2019

## Bifacial Plus Tracking Boosts Solar Energy Yield by 27 Percent

Recent testing shows bifacial PERC modules can significantly increase energy yields.

GTM CREATIVE STRATEGIES | APRIL 18, 2018

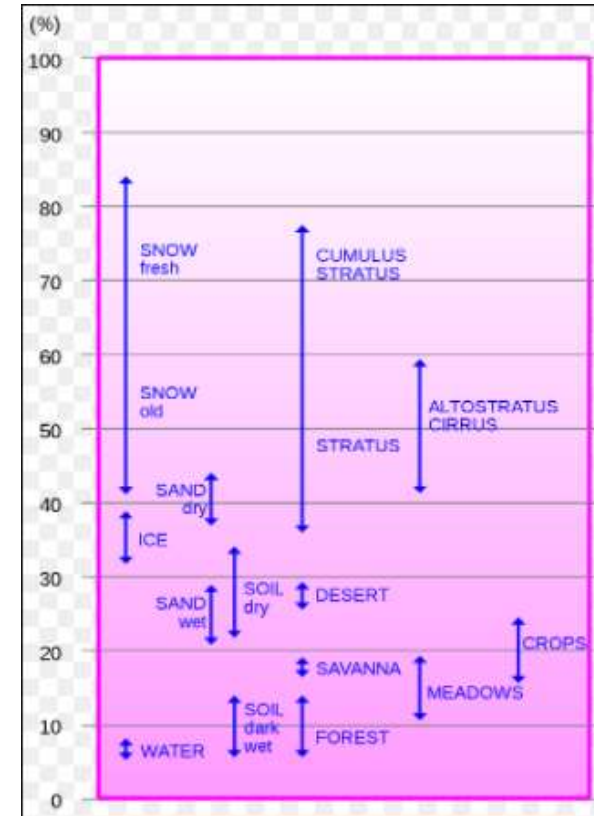


*Technology and innovation drive the next generation of PV solutions*

Photo

$$\begin{aligned}
 \text{Bifacial energy gain } BG_E & \\
 &= E_{\text{Bifacial}} / E_{\text{Mono}} - 1 \\
 &= ??
 \end{aligned}$$

### albedo of various surfaces



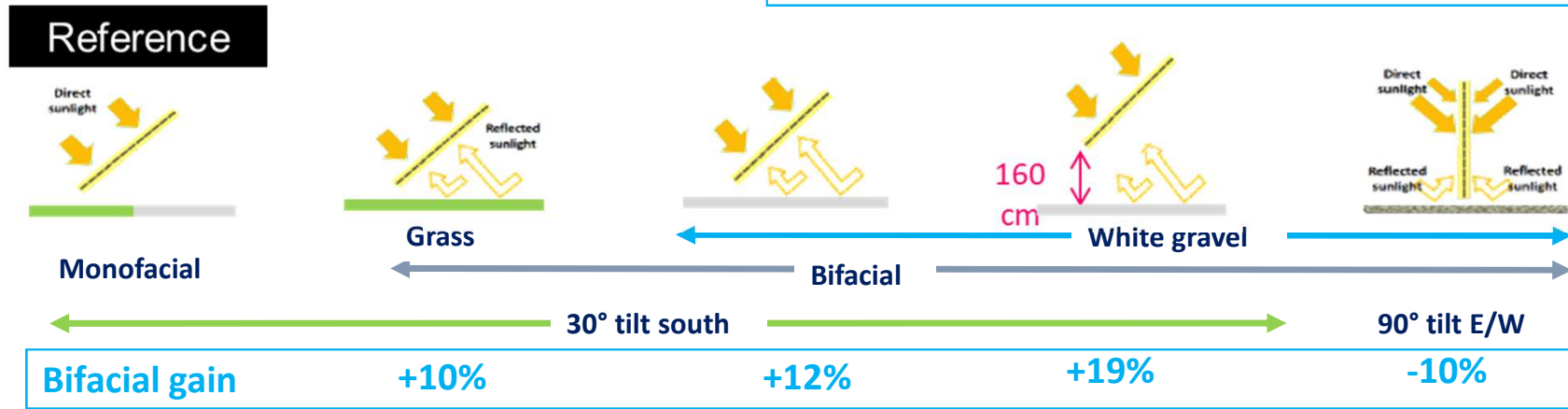
Many values circulate (too optimistic?)  
Depending on irradiation cnds and albedo



# Bifacial gain assessment

Bifacial gain measured at INES on 3kW systems  
 fixed mounting  
 1 year measurements

$$LCOE = \frac{\text{Cost (Module + e-BOS + s-BOS + EPC + Soft + O\&M)} - \text{residual value}}{\text{Producibile}}$$



LCOE savings

LCOE savings < 19%  
 (higher s-BOS cost)



## Bifacial + tracker gain

Combining bifacial gain and tracking gain? At what extent?

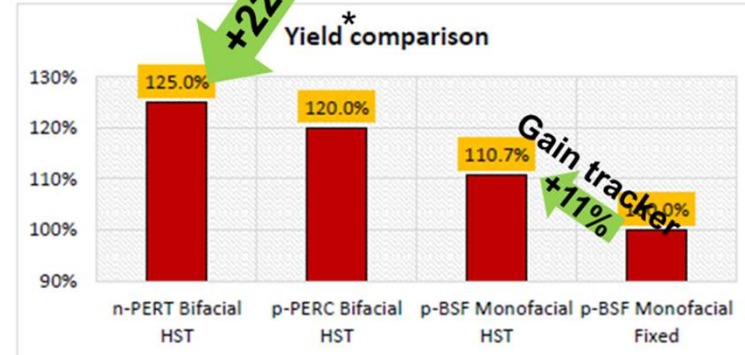
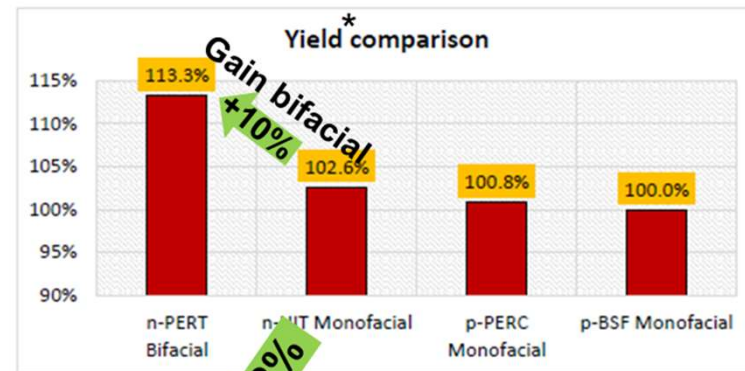
Longi has communicated on 27% overall gain when combining bifacial PERC modules and 1 axis tracker (HSAT)

### Qinghai Gonghe Demo Base 100MW, 2016

(latitude 36° N)



- Use Jolywood bifacial n-PERT modules
- Yield=power generation/installed capacity



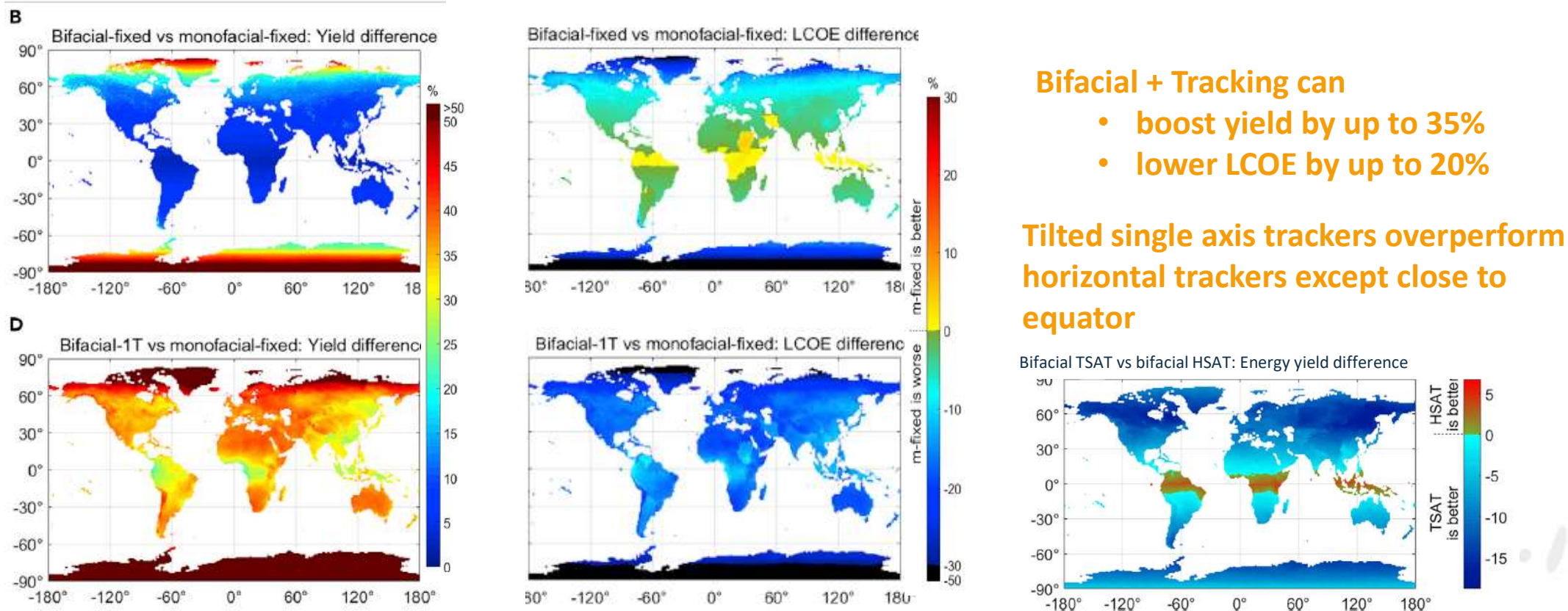
\*(Normalized kWh/kW)

Bifacial and tracking gains add up



## Global implementation of 'bifacial + tracking' solution

Recent study: Rodriguez-Gallegos et al. Joule 4, 1514-1541 (2020)



Specific site characteristics can modify deeply the simulation results

### Bifacial + Tracking can

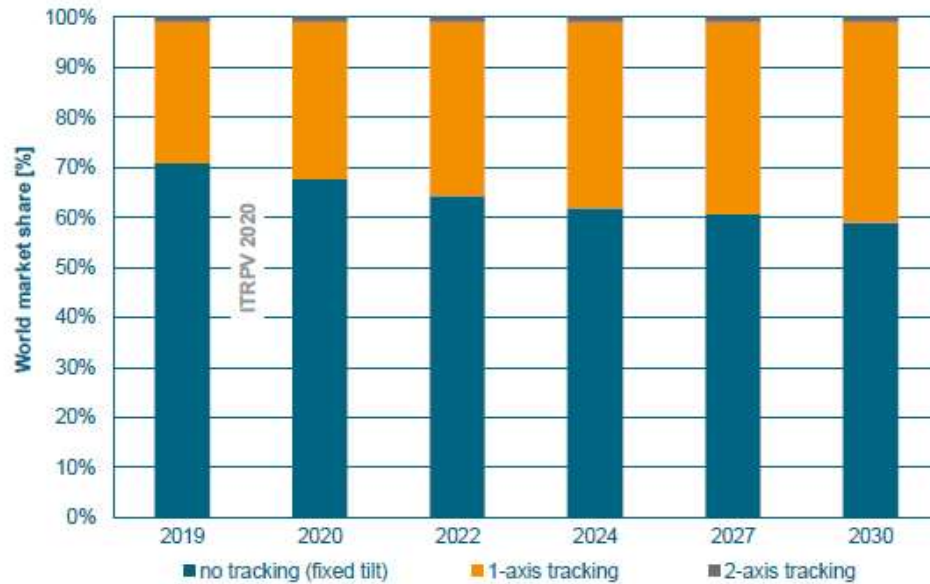
- boost yield by up to 35%
- lower LCOE by up to 20%

Tilted single axis trackers overperform horizontal trackers except close to equator



## Solar Tracker's Market Outlook

Tracking systems for c-Si PV



**1-axis tracking has a market share of 30%**

**Share of 40% is projected for 2030**  
(appears conservative when looking on potential gains)



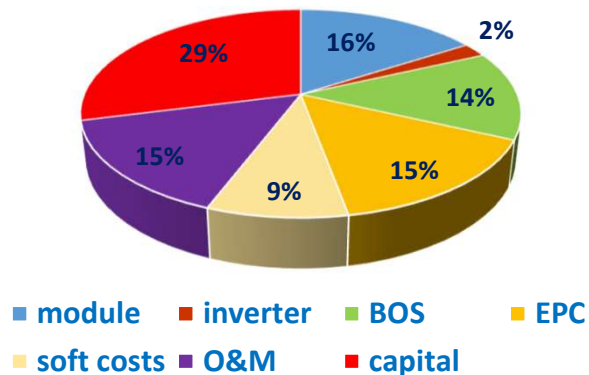


# Positioning GOPV Developments

## GOPV General/societal objectives

- Reduction of the cost of PV electricity for increasing its competitiveness and its share in the European electricity mix
- Creation of added value for European industrial players to be competitive on the global market

Utility scale PV - LCOE Breakdown  
(calc for a WACC = 5%)



Source: PV Status Report 2019

## GOPV quantified objectives at system level

Underlying objectives	Target	Baseline (\$2.1.1)	GOPV Gain
Annual energy production rate	2360 kWh (AC)/KW	1700 kWh(AC)/kWp	+39 %
Service lifetime	35 years (1 inverter change)	25 years (2 inverter changes)	+10 years
CAPEX (excl. EPC)	0.38 €/W	0.47 €/W [9]	- 0.09 €/W
OPEX	10 c€/W/year	12 c€/W/year	- 2 c€/ kWp/year
Overall objectives	Target	Baseline	GOPV Gain
LCOE	0.02 €/kWh	0.04 €/kWh	- 0,02 €/kWh
EPBT (module)	1 year	1.4 years	-40 %

for GHI= 1900 kWh/m<sup>2</sup>/year

## Development of advanced components

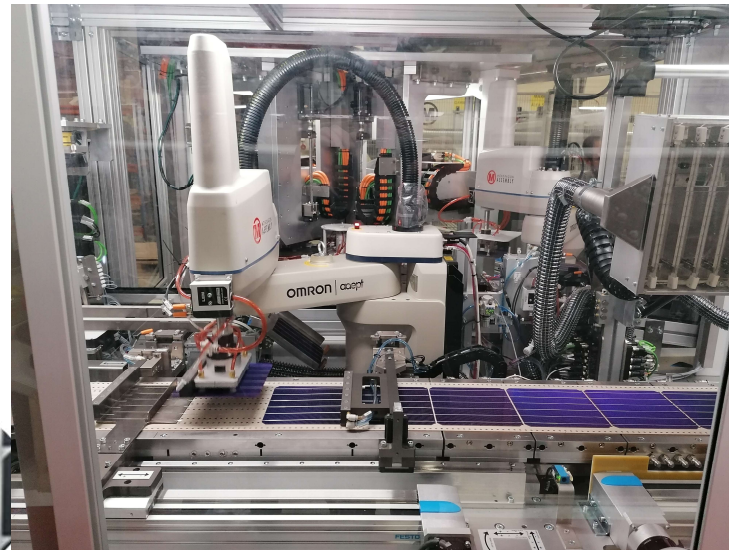
PV plant cost element	GOPV developed component	Main characteristics	Targeted cost	Targeted lifetime
Module	Bifacial HJT modules	400W + bifaciality ≥ 90%	0,22€/W	35 years
Tracker	1 axis tracker	Built with alternative materials to hot dip galvanized Steel	0,11€/W	35 years
Inverter	SiC based string inverter	166 kVA + Energy efficiency ≥ 99%	0,04€/W	17.5 years
O&M	Advanced fault detection & diagnostics tool	Energy availability ≥ 99.5%	10k€/MW/Year	-



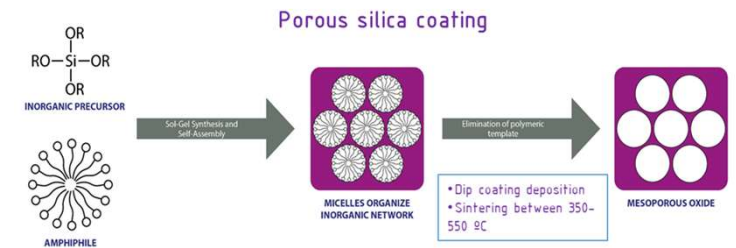
## GOPV Module



- Bifacial HJT module 72 cells layout (M2): 370W
- Cell thickness: 120  $\mu\text{m}$ ; Ag per cell: 140 mg; 6 BB
- Cell interconnection by glueing technology
- ECA per half-cell: 30 mg (ribbon width: 0.8 mm)
- Industrial stringer prototype



- Glass-glass encapsulation
- AR/AS coating : Closed-cell mesoporous silica

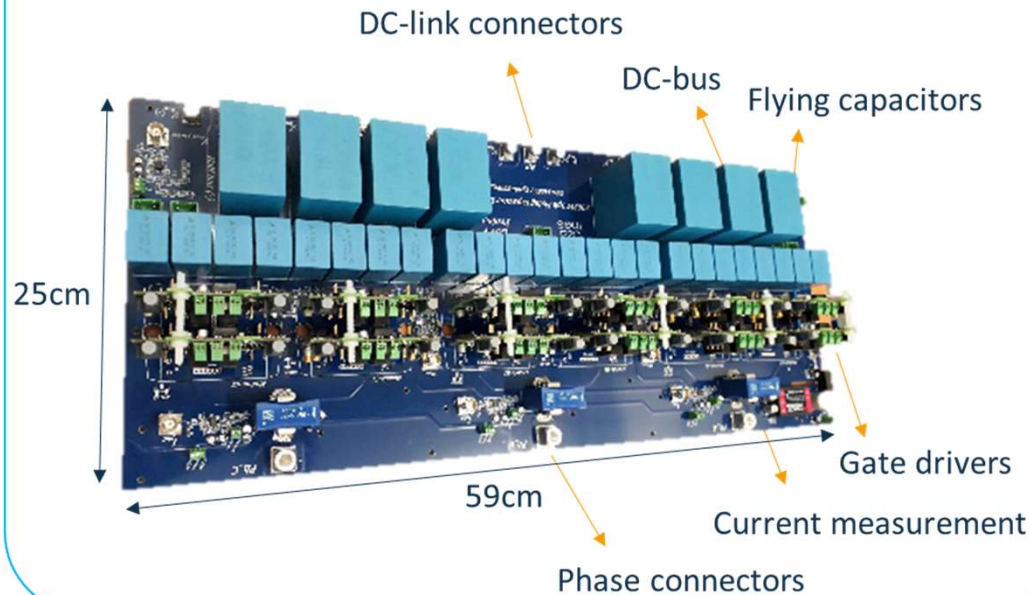




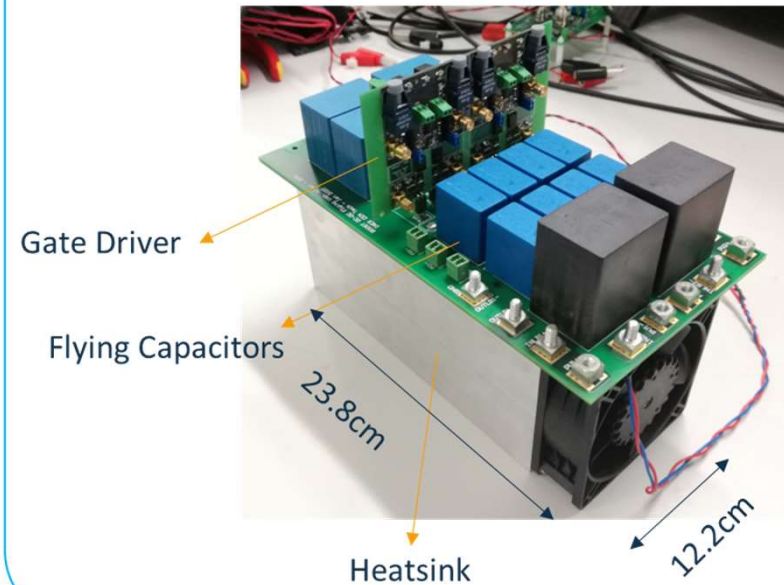
# GOPV Inverter

## 166kVA multi-MPPT Inverter base on Flying Capacitor topology

### DC/AC Power Board



### DC/DC Power Board



Up to  $1500V_{OC}$  PV string, inject full power on 800V 3~ grid ( 600V and 690V 3~ grids @ reduced power)  
Multi MPPT: 2 PV strings per MPPT, 8 MPPT in parallel (=16 strings)  
Integrate SiC devices





## GOPV Tracker



2P 1-axis tracker (HSAT)

28 modules /tracker

Tracker structure from Weathering Steel (vs Hot Dip Galvanized steel for std)

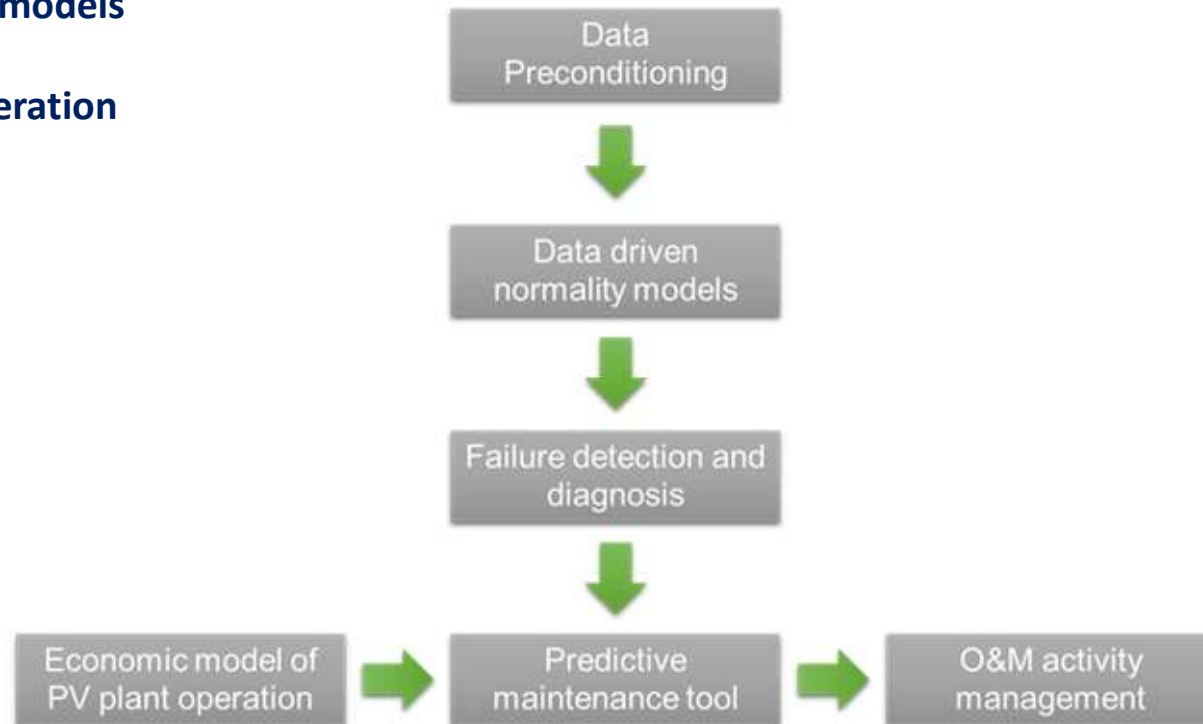
Module support from WS and/or GFRP (Glass Fiber Reinforced Polymer)

Structural behaviour validated by wind tunnel tests



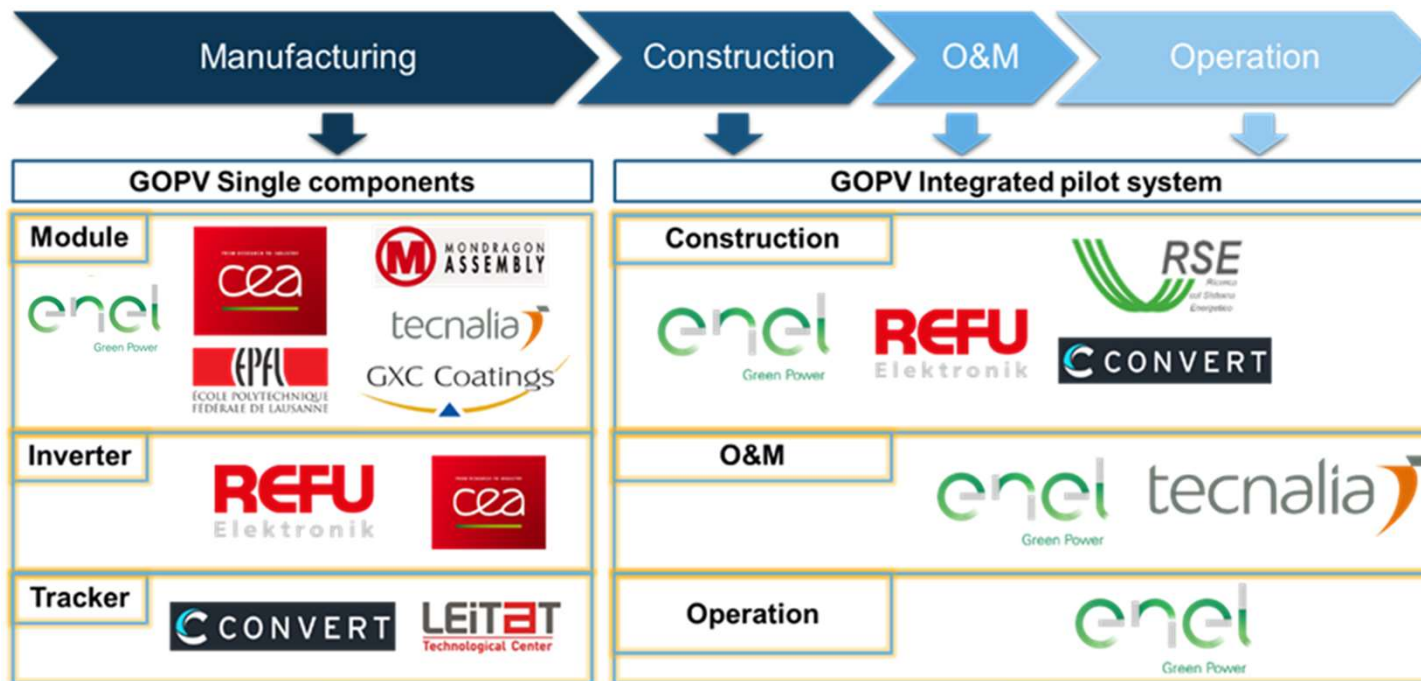
- **Failure detection and diagnosis models**
- **Predictive maintenance tool**
- **Economic model of PV plant operation**

## GOPV O&M Toolkit





# GO PV Partnership





GLOBAL OPTIMIZATION OF  
INTEGRATED PHOTOVOLTAIC SYSTEM  
FOR LOW ELECTRICITY COST



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 792059

# Thank you for your attention!

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